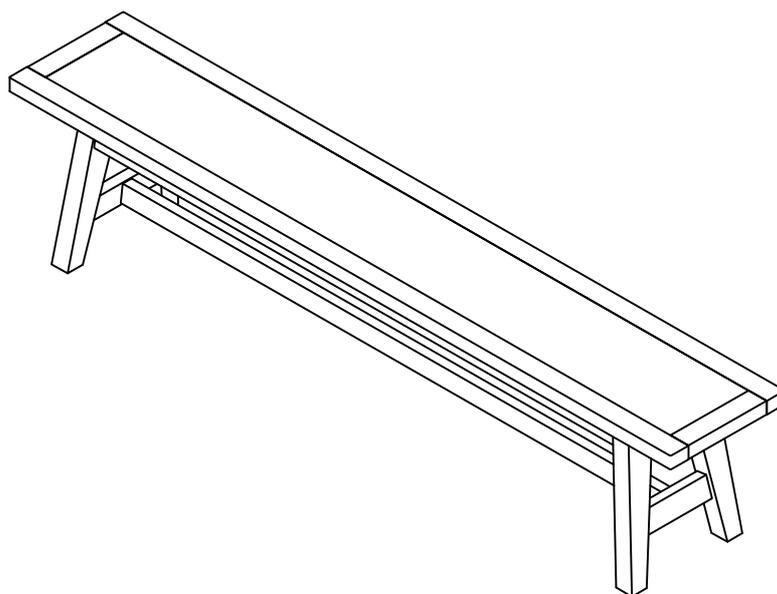


LARGE BENCH

Stock number: 6048-60

Thank you for purchasing this product. Please read the instructions carefully before use to ensure safe and satisfactory operation of this product.



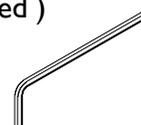
Pre-assembly preparation

Please ensure instructions are read in full before attempting to assemble this product.

Necessary Tools :



(Included)



Please check the pack contents before attempting to assemble this product. A full checklist of components is given in this leaflet. If any components are missing, please contact the retailer from whom you bought this product.

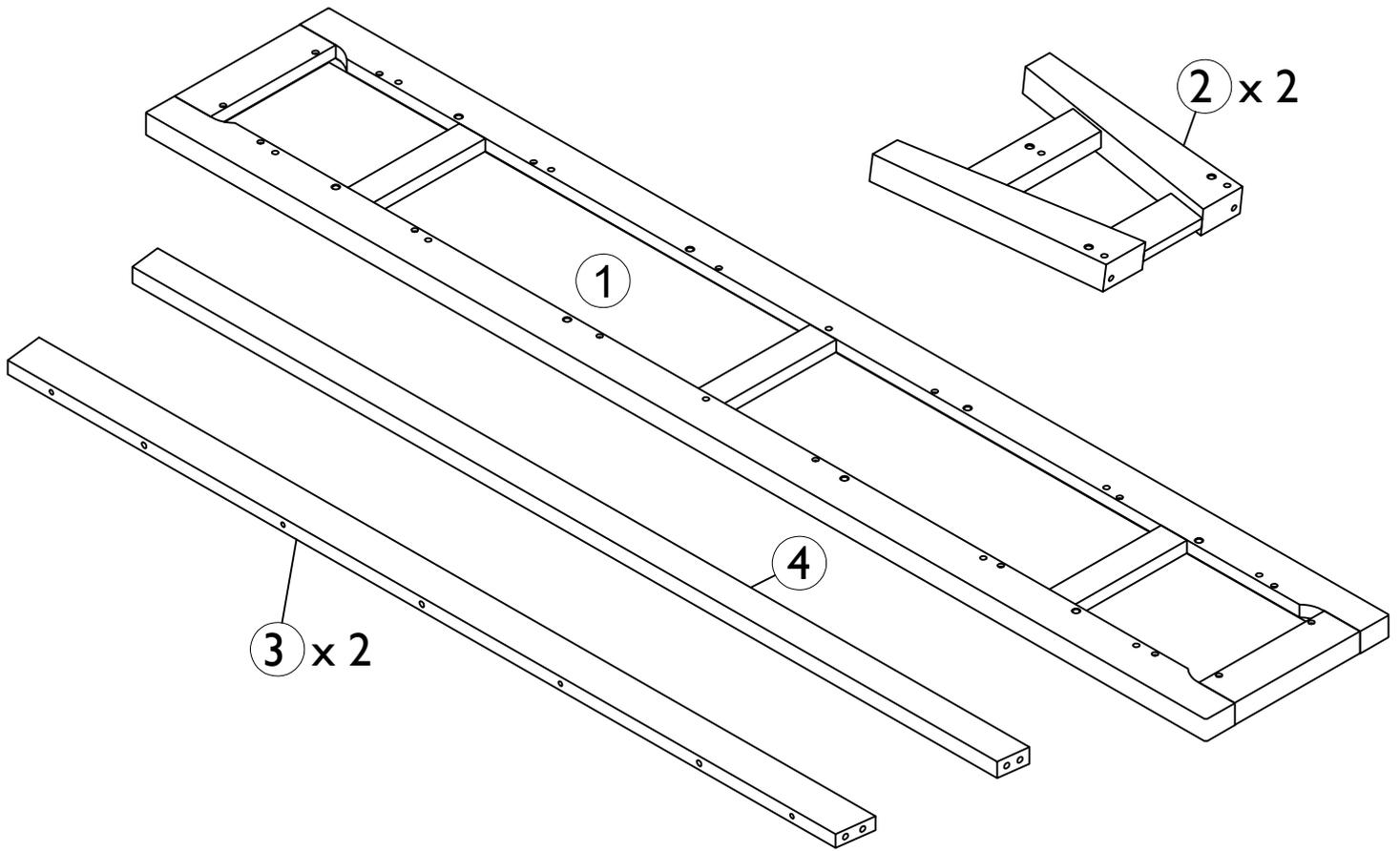
This product takes approximately **20 MINUTES** to assemble with **2 PEOPLE**.

All assembly should be performed on a flat, stable, clean and soft surface.

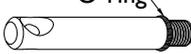
This product is **HEAVY**, it should be assembled as near as possible to the point of use. **TAKE CARE WHEN LIFTING** to avoid personal injury and (or) damage to the product

The fitting pack contains **SMALL ITEMS** which should be **KEPT AWAY FROM YOUNG CHILDREN**.

IMPORTANT: Retain these instructions for future reference.

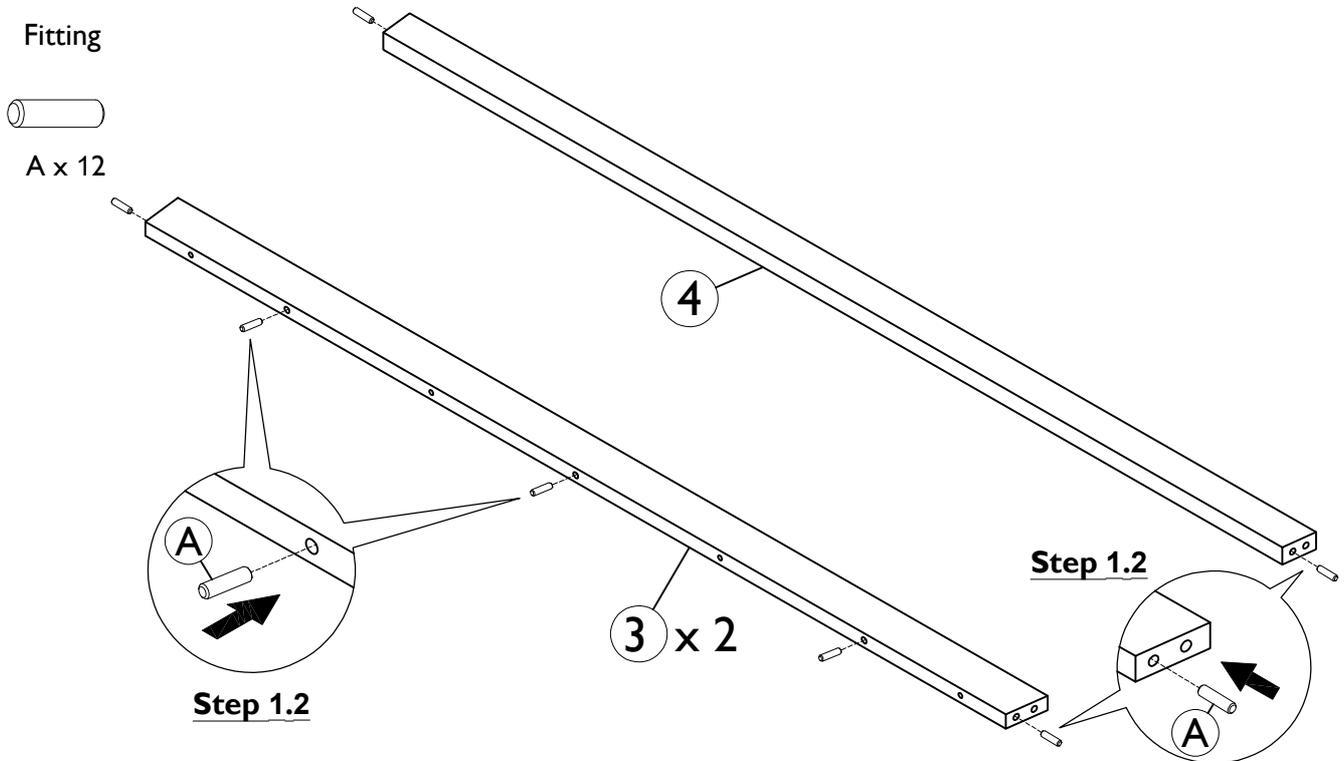


Fittings and parts checklist

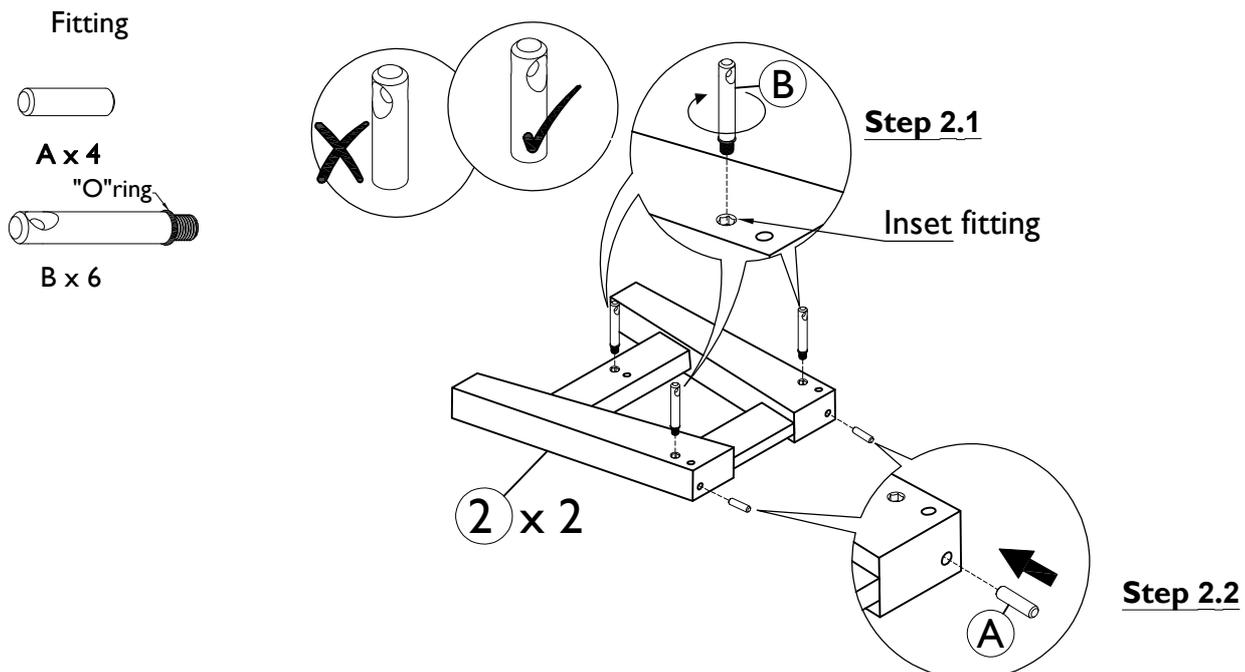
Item	Description	Qty.		Item	Description	Qty.
1	Top Frame	x 1		3	Side Apron	x 2
2	Leg Frame	x 2		4	Stretcher	x 1
A	Wooden dowel Ø10x30mm	x 16		G	Flat washer Ø8.4x17x1.6mm	x 8
B	Steel dowel Ø10x67mm	x 6	 "O"ring	H	Lock washer Ø8.4x2mm	x 8
C	Grub screw M10x10mm	x 6		K	Small Allen key M4x30x110mm	x 1
D	Housing Ø15x17mm	x 6		L	Large Allen key M5x30x110mm	x 1
E	Hex head bolt M8x80mm	x 8				

Step By Step Assembly Instructions

- Step 1**
- 1.1 : Lay all parts on a flat, stable, clean and soft surface.
 - 1.2 : Insert 12x wooden dowels (A) into the pre-drilled holes on side aprons (3) and stretcher (4) as shown.

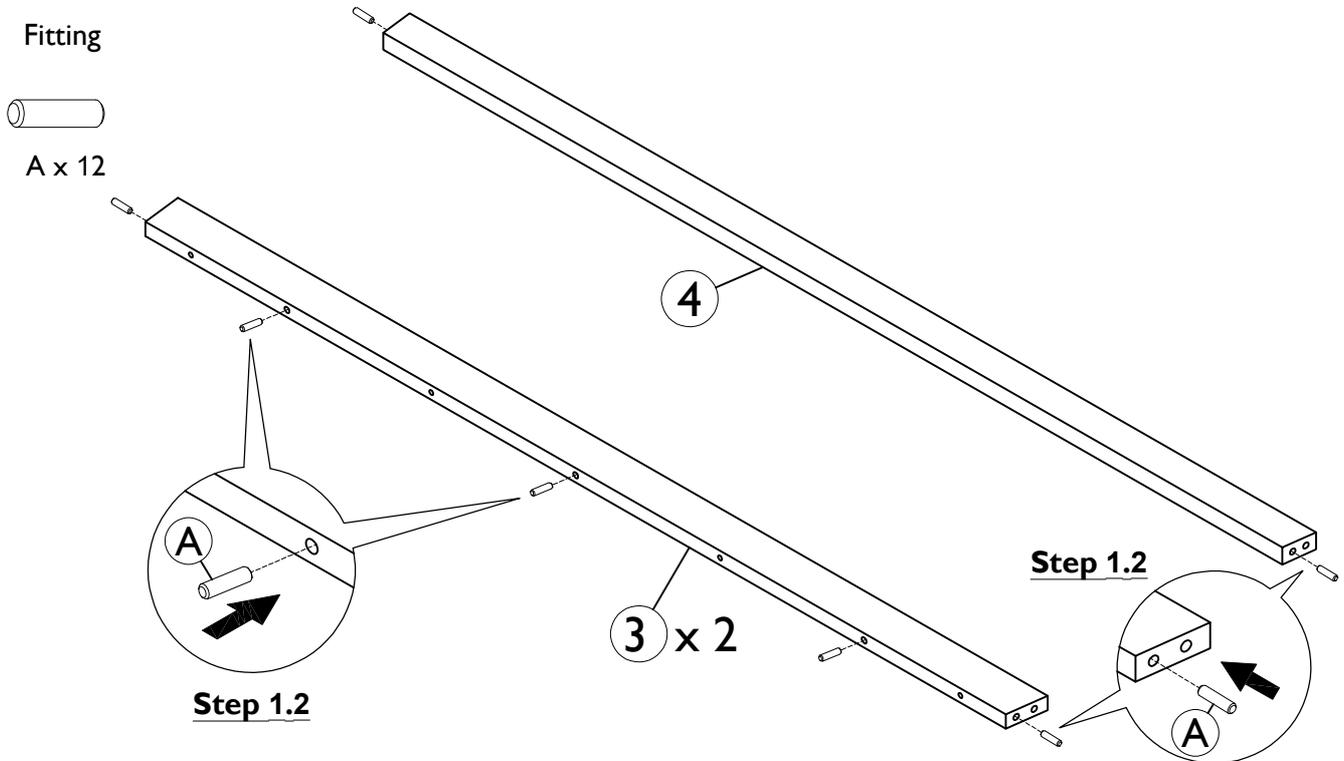


- Step 2**
- 2.1 : Attach 6x steel dowels (B) into leg frames (2) by screwing fittings (B) into the inset fitting that are located on parts (2) as shown. Ensure the holes on fittings (B) are facing the correct direction as per diagram.
 - 2.2 : Insert 4x wooden dowels (A) into the pre-drilled holes on leg frames (2) as shown.

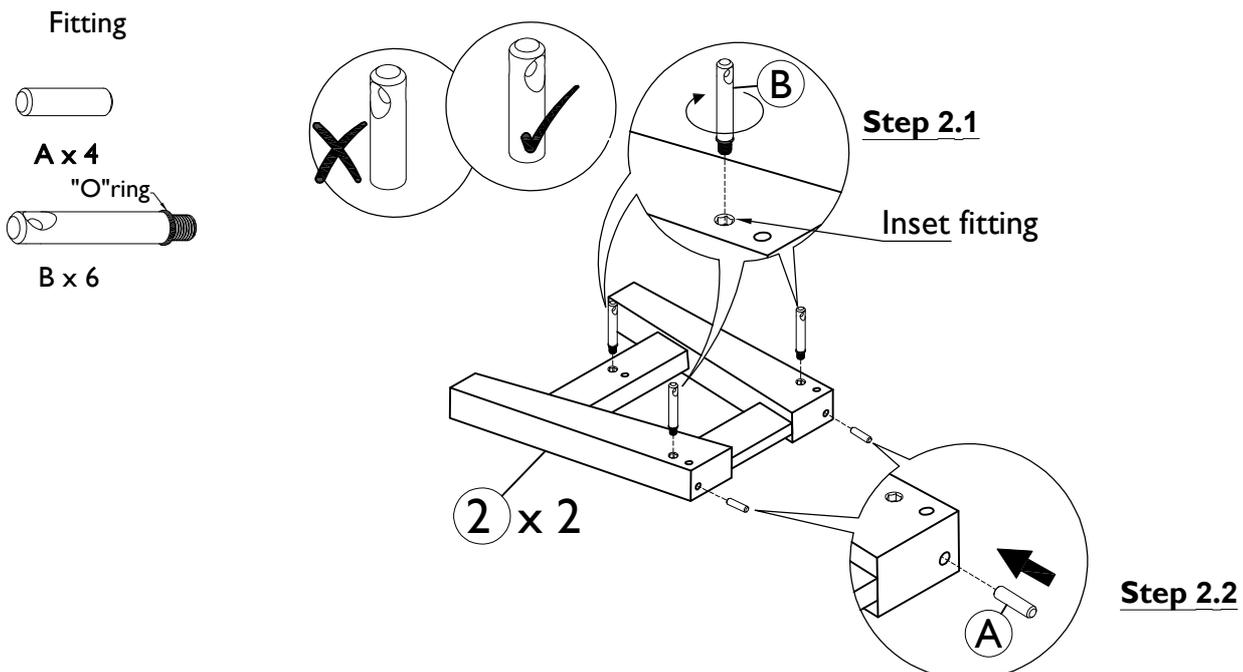


Step By Step Assembly Instructions

- Step 1**
- 1.1 : Lay all parts on a flat, stable, clean and soft surface.
 - 1.2 : Insert 12x wooden dowels (A) into the pre-drilled holes on side aprons (3) and stretcher (4) as shown.



- Step 2**
- 2.1 : Attach 6x steel dowels (B) into leg frames (2) by screwing fittings (B) into the inset fitting that are located on parts (2) as shown. Ensure the holes on fittings (B) are facing the correct direction as per diagram.
 - 2.2 : Insert 4x wooden dowels (A) into the pre-drilled holes on leg frames (2) as shown.



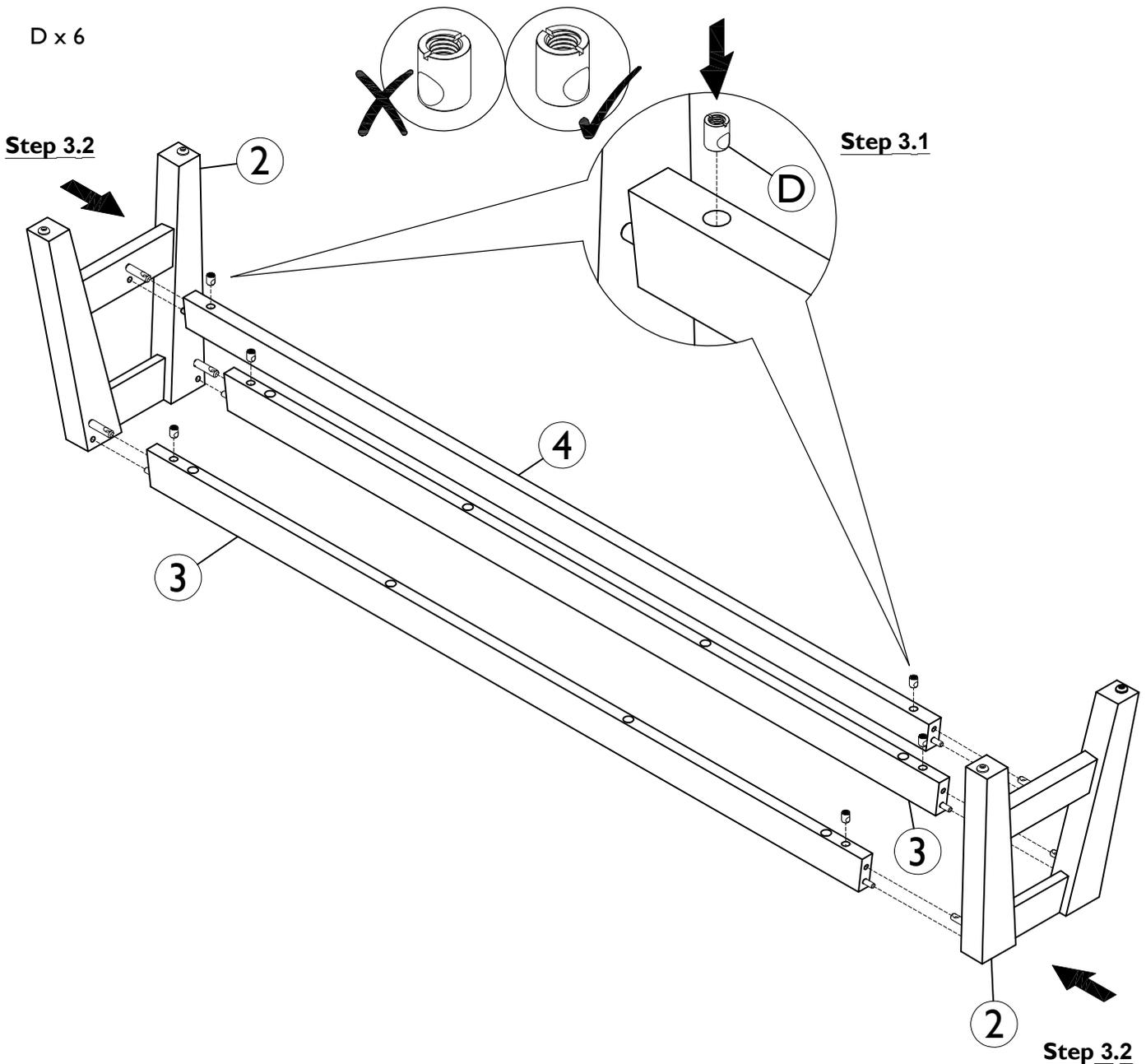
Step By Step Assembly Instructions

- Step 3** 3.1 : Attach 6x housings (D) into the pre-drilled holes on side aprons (3) and stretcher (4) as shown.
3.2 : Attach leg frames (2) onto side aprons (3), stretcher (4) as shown . Ensure steel dowels (B), wooden dowels (A) are aligned correctly with the holes of mating parts before attaching.

Fitting



D x 6



Step By Step Assembly Instructions

- Step 4** 4.1 : Secure part (2) to parts (3), (4) using 6x grub screws (C) as shown. Use a large allen key (L) to turn fittings (C) clockwise fix. **Do not fully tighten grub screw.**
4.2 : Stand the structure assembled in **step 4.1** upright.

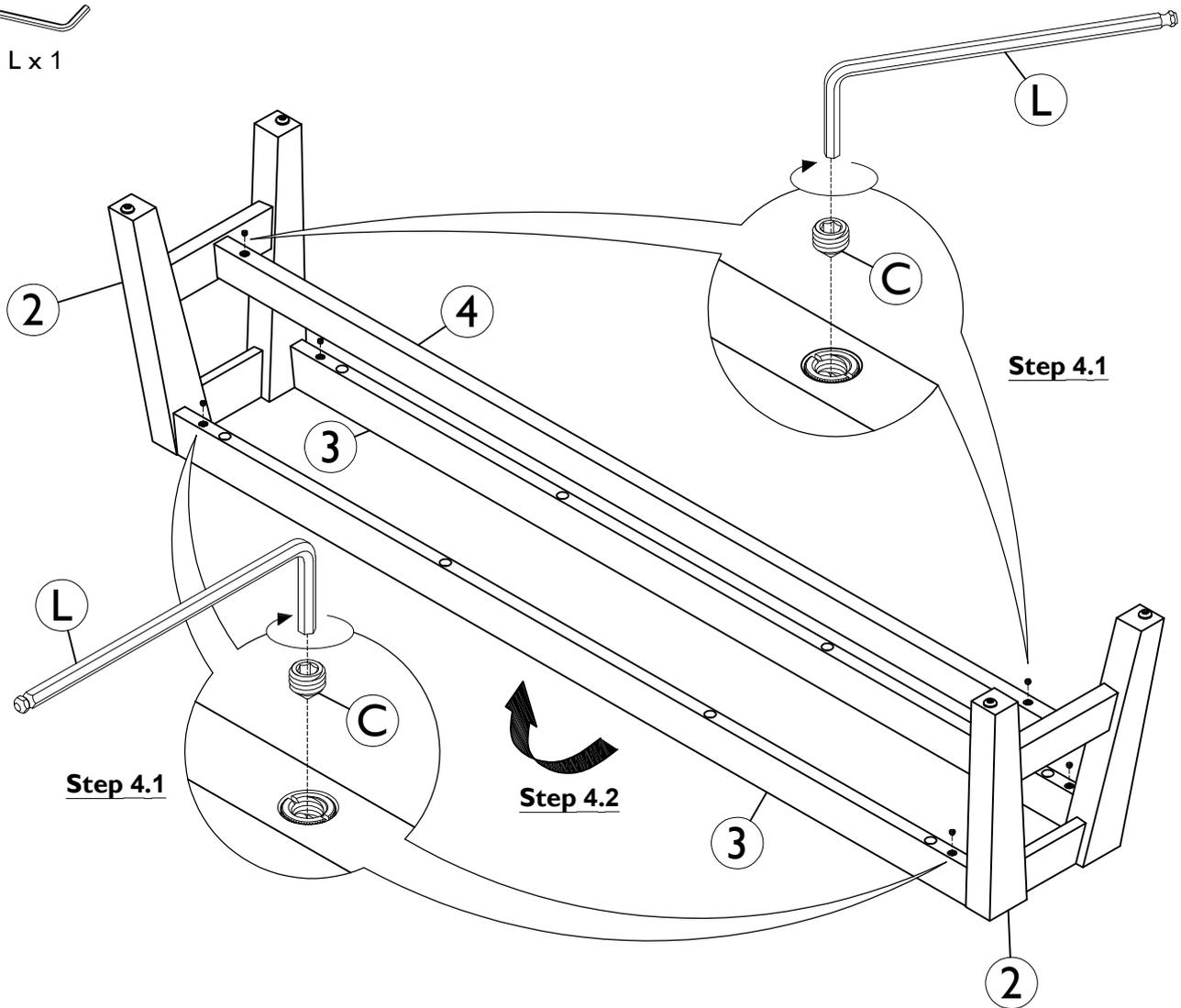
Fitting



C x 6

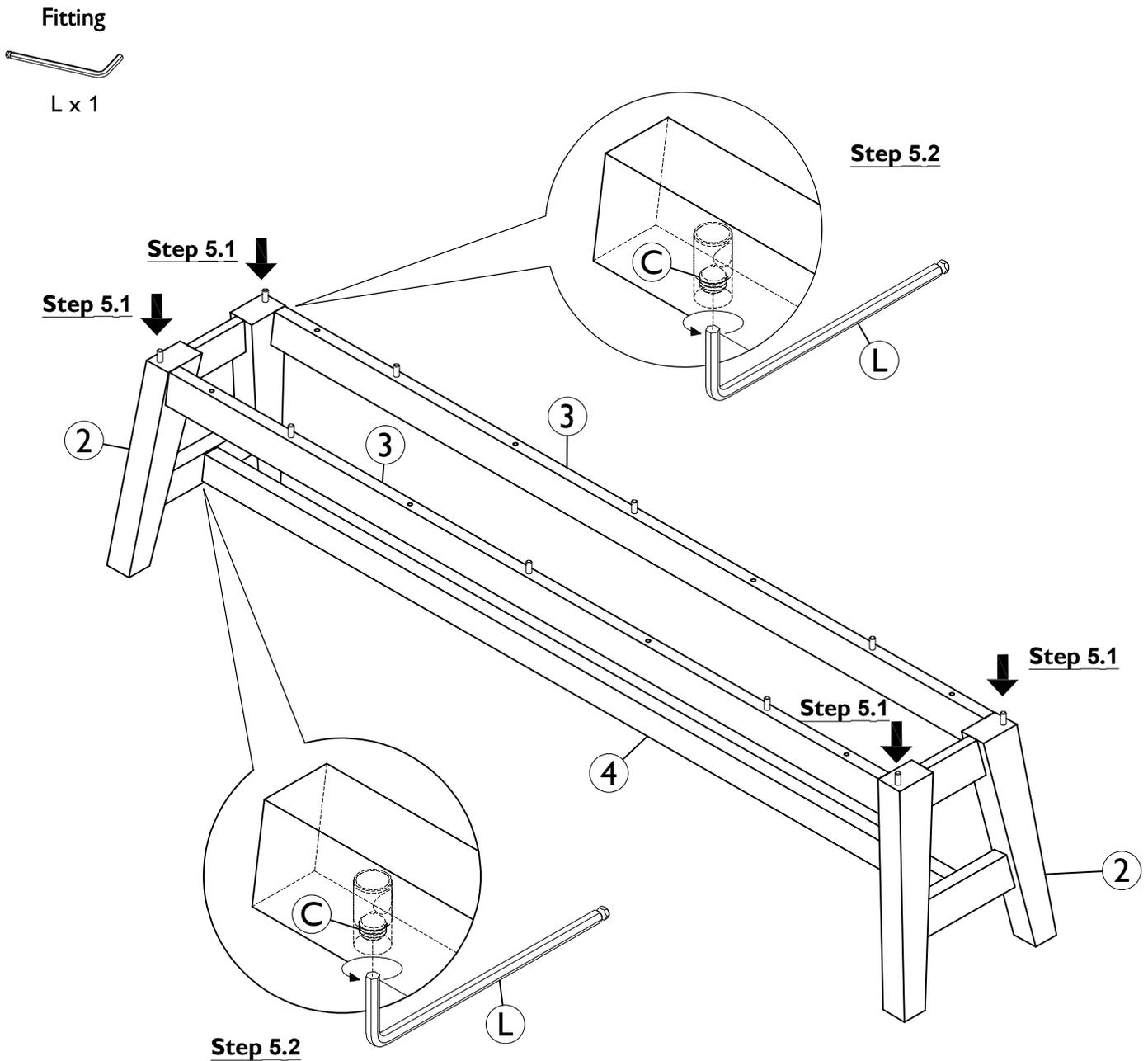


L x 1



Step By Step Assembly Instructions

- Step 5** 5.1 : Make sure all leg frames (2) contact the stable surface evenly.
5.2 : Using a large allen key (L) slowly tighten all fittings (C) clockwise whilst keeping the table level on the stable surface until all corners (as denoted by the arrows) are securely fastened.
- Note:** It is best to turn each fitting (C) 1-2 turns each, partially tightening opposite corners and repeating until all fittings are secure.



Step By Step Assembly Instructions

- Step 6**
- 6.1 : Attach the structure assembled in **step 5** onto top frame (1) as shown. Ensure wooden dowels (A) and the pre-drilled holes on side aprons (3) and leg frames (2) are aligned correctly to the holes on top frame (1) before attaching.
- 6.2 : Secure the structure assembled in **step 5** onto top frame (1) using 8x hex head bolts (E), 8x lock washers (H) and 8x flat washers (G) as shown. Use a small allen key (K) to turn fittings (E) clockwise to fix.
- 6.3 : Stand the table upright.

