

# Horizontal Metal Storage Shed

**Assembly Guide** 

IMPORTANT: PLEASE REGISTER YOUR STONE GARDEN LIFESTYLE PRODUCT BEFORE ASSEMBLY



Affix Serial Number

#### PLEASE READ THIS DOCUMENT FULLY PRIOR TO STARTING ASSEMBLY PROCEDURE

The objective of this instruction is to illustrate the recommended assembly sequence for this product, any deviation from this will be the sole responsibility of whoever carries out the assembly.

#### IMPORTANT: IT IS ADVISABLE THAT THE PRODUCT IS ASSEMBLED AT, OR AS CLOSE AS POSSIBLE TO WHERE IT WILL BE FINALLY LOCATED

Ensure there is adequate clearance where the product is to be located:

Clearance required for lid to open (W x H)

#### TWO PERSON ASSEMBLY

Most procedures will not require two people but it may be easier to have assistance.



#### PERSONAL PROTECTION EQUIPMENT

We advise appropriate personal protective equipment is worn during assembly including eye protection and gloves.



Lid opens 1950 x 2165mm



Protection Glov

#### **CARING FOR YOUR PRODUCT**

Your **Stone Garden Lifestyle** product is designed to stand the test of time, which is why we're happy to offer a 25 year warranty on our products. With zero maintenance required, simply assemble your **Stone Garden Lifestyle** product and enjoy putting it to great use in your garden.

Periodically, you might want to give your product a clean, these simple care tips are not essential to the performance of your product:

- Remove surface dirt with plain water using a jet wash or sponge, the coating on our products will ensure dirt or mud simply wipes away.
- Periodically clear the lid of fallen leaves.
- If your product has guttering, remove leaves and garden debris as you would on your home.

#### PRODUCT REGISTRATION

**IMPORTANT:** Prior to assembly, please ensure you have registered your **Stone Garden Lifestyle** product using the unique serial number found on the cover of this document, please visit <a href="https://bit.ly/StoneGardenWarranty">https://bit.ly/StoneGardenWarranty</a> to register your product and access the 25 year warranty and online support.

#### **GROUND ANCHOR KIT**

A Ground Anchor Kit is supplied, this is to secure the product to a solid concrete base, the shed has x4 clamp plates in each corner.

### WE STRONGLY ADVISE THAT THE SHED IS ANCHORED USING THIS KIT

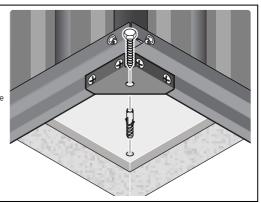
The diagram illustrates the typical fixing method, once the shed is assembled, access the clamp brackets by removing the appropriate floor panel and secure as required.

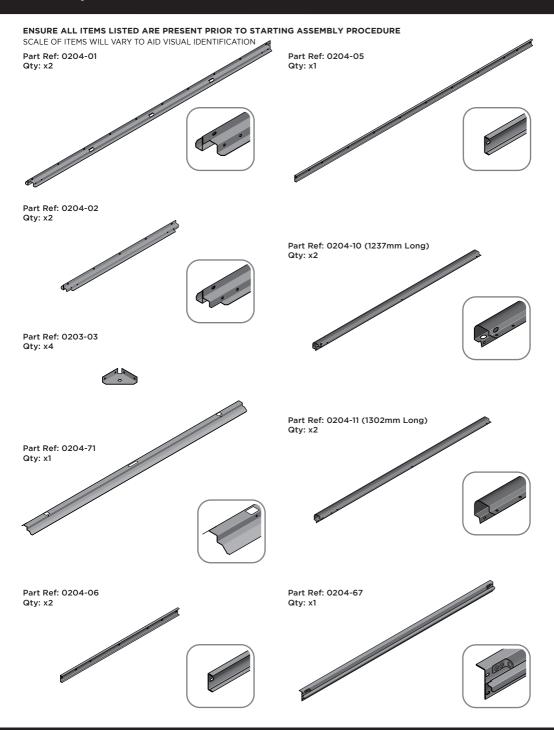
#### **GROUND ANCHOR KIT**

Part Ref: FK8 M8 x 50mm Coach Screw Qty: x4



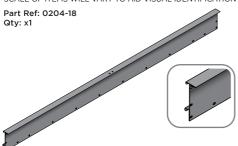


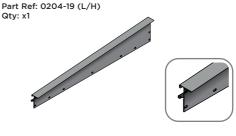


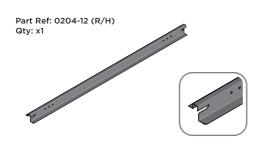


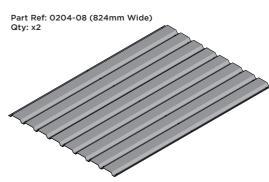
#### ENSURE ALL ITEMS LISTED ARE PRESENT PRIOR TO STARTING ASSEMBLY PROCEDURE

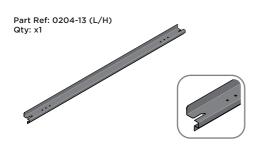
SCALE OF ITEMS WILL VARY TO AID VISUAL IDENTIFICATION

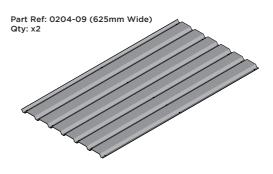


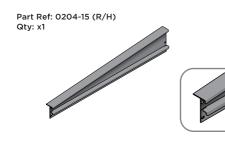


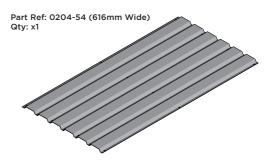






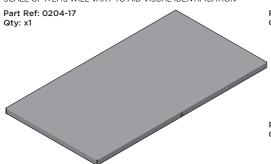






#### ENSURE ALL ITEMS LISTED ARE PRESENT PRIOR TO STARTING ASSEMBLY PROCEDURE

SCALE OF ITEMS WILL VARY TO AID VISUAL IDENTIFICATION



Part Ref: 0204-33 Qty: x2



Part Ref: 0204-34

Qty: x2



Part Ref: 0204-21 (R/H)



Part Ref: 0204-23 Qty: x1



Part Ref: 0204-24

Qty: x1



Part Ref: 0204-22 (L/H) Qty: x1



Part Ref: 0204-47 Qty: x1



Part Ref: 0204-59

Qty: x2

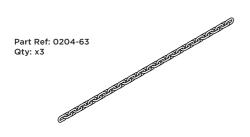


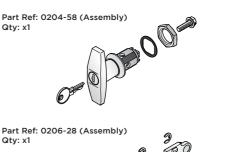
Part Ref: 0204-50

Qty: x1



## ENSURE ALL ITEMS LISTED ARE PRESENT PRIOR TO STARTING ASSEMBLY PROCEDURE SCALE OF ITEMS WILL VARY TO AID VISUAL IDENTIFICATION Part Ref: 0204-46 Part Ref: 0204-65 Qty: x1 Qty: x6 Part Ref: 0205-68 Qty: x8 Part Ref: 0204-56 Qty: x1 Part Ref: 0205-63 Qty: x2 Part Ref: 0205-66 Qty: x2 Part Ref: 0204-25 Qty: x2 Part Ref: 0204-30 Qty: x4 Part Ref: 0204-57 Qty: x2 Part Ref: 0204-62 Qty: x3 Part Ref: 0204-58 (Assembly)





#### ENSURE ALL ITEMS LISTED ARE PRESENT PRIOR TO STARTING ASSEMBLY PROCEDURE

SCALE OF ITEMS WILL VARY TO AID VISUAL IDENTIFICATION

Part Ref: 0203-40

Qty: x4

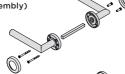


Part Ref: 511-0023

Qty: x4



Part Ref: 0203-33 (Assembly) Qty: x1



Part Ref: 0204-51 Qty: x2

Part Ref: 0203-34 (Assembly)

Qty: x1

Part Ref: 0204-66 Qtv: x2



**FIXING KIT: 0204-64** 

Part Ref: FK1

M4 x 10mm Roofing Bolt Qty: x107



Part Ref: 0203-35 Qty: x2



Part Ref: FK2 M4 x 12mm Roofing Bolt Qty: x22



Part Ref: 0203-36

Qty: x1

Part Ref: FK3 No.8 x 13mm Eco Fix Qty: x7



Part Ref: 0203-37

Qty: x8



Part Ref: FK4 M4 x 12mm C'Sunk Pozi Pan Qtv: x30

Part Ref: FK5 M5 x 16mm Button Head Socket Qty: x11

Part Ref: 0203-28 (L/H Assembly)

Qty: x2



Part Ref: FK6 M8 x 20mm Button Head Socket Qty: x4



Part Ref: 0203-27 (R/H Assembly)





Qty: x2

Part Ref: FK8 M8 Serrated Flange Nut Qty: x9



Part Ref: 0203-32 (Assembly) Qty: x1



Part Ref: FK9 M8 Nyloc Nut Qty: x4



Part Ref: 0203-41





Qty: x1



Part Ref: FK11 M8 x 50mm Coach Screw Qty: x4



Part Ref: 0203-57

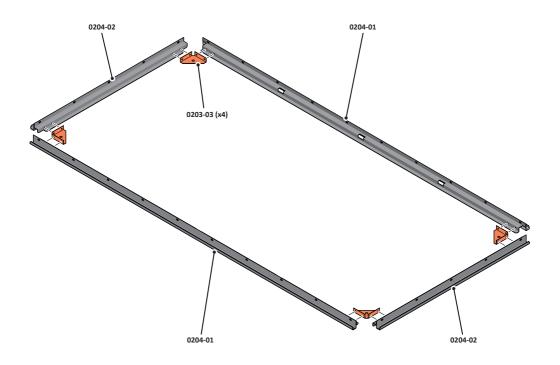
Qty: x4

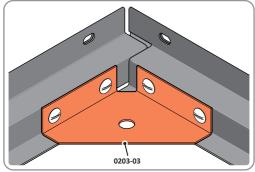


Part Ref: FK12 M4 x 16mm Cap Screw Qty: x2

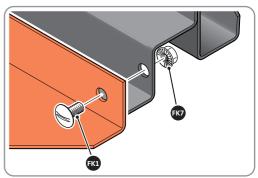


LOCATE AND SECURE A CORNER BRACE 0203-03 AT EACH LOCATION INDICATED.





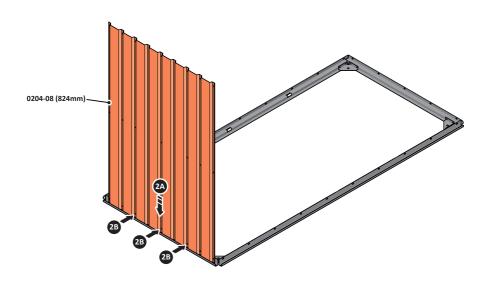
SECURE EACH CORNER BRACE 0203-03 AS SHOWN ABOVE.

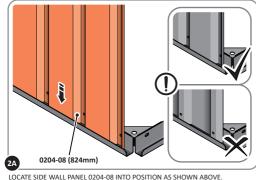


PLEASE NOTE: SECTION VIEW OF TYPICAL FIXING METHOD.

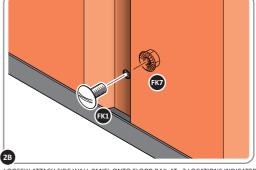
LOCATE SIDE WALL PANEL 0204-08 (824mm WIDE), PLEASE NOTE EACH PANEL DOES NOT HAVE A SPECIFIC TOP OR BOTTOM SO CAN BE LOCATED EITHER WAY.





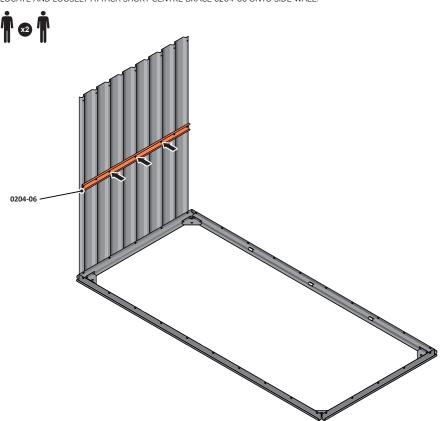


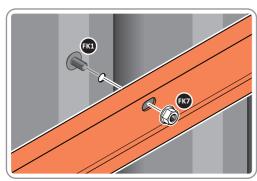
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



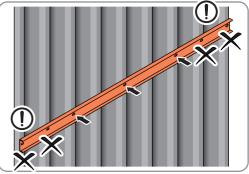
LOOSELY ATTACH SIDE WALL PANEL ONTO FLOOR RAIL AT x3 LOCATIONS INDICATED. IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

LOCATE AND LOOSELY ATTACH SHORT CENTRE BRACE 0204-06 ONTO SIDE WALL.





LOCATE AND LOOSELY ATTACH SHORT CENTRE BRACE 0204-06 AS SHOWN AT x3 LOCATIONS INDICATED ABOVE.

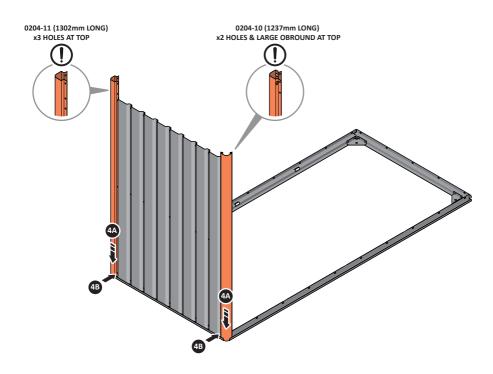


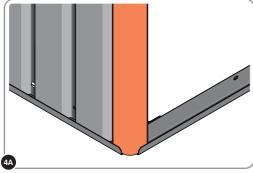
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

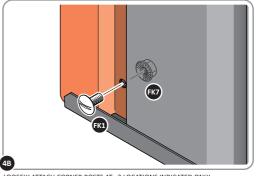
LOCATE AND LOOSELY ATTACH CORNER POSTS 0204-10 (1237mm) & 0204-11 (1302mm LONG) ONTO SIDE WALL.







LOCATE CORNER POSTS 0204-10 & 0204-11 AS SHOWN AT x2 LOCATIONS ABOVE.

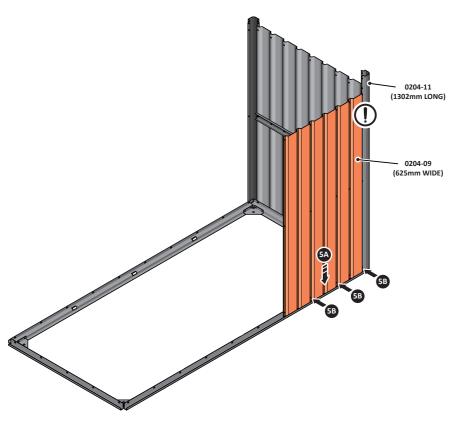


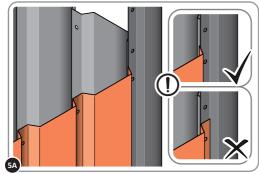
LOOSELY ATTACH CORNER POSTS AT x2 LOCATIONS INDICATED ONLY.

IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

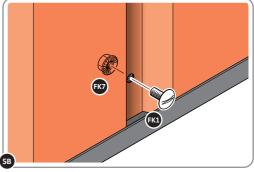
LOCATE BACK WALL PANEL 0204-09 (625mm WIDE), PLEASE NOTE THE PANEL DOES NOT HAVE A SPECIFIC TOP OR BOTTOM BUT ENSURE IT IS LOCATED AS INSTRUCTED.







LOCATE FIRST BACK WALL PANEL 0204-09 (625mm WIDE) AS SHOWN ABOVE. IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.

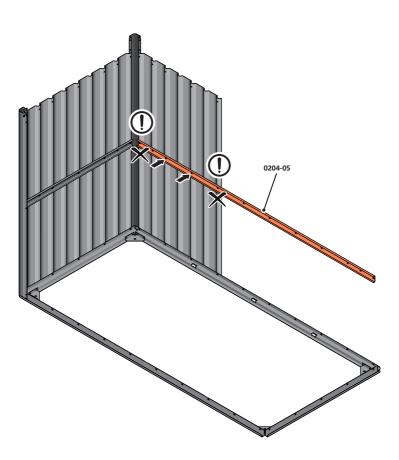


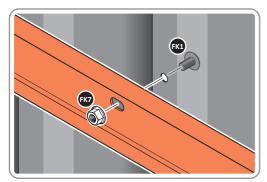
LOOSELY ATTACH BACK WALL PANEL AT x3 LOCATIONS INDICATED ONLY.

IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

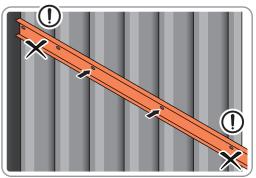
LOCATE AND LOOSELY ATTACH LONG CENTRE BRACE 0204-05 ONTO BACK WALL PANEL.







LOCATE AND LOOSELY ATTACH LONG CENTRE BRACE 0204-05 AS SHOWN AT  $\rm x2$  LOCATIONS INDICATED ABOVE ONLY.

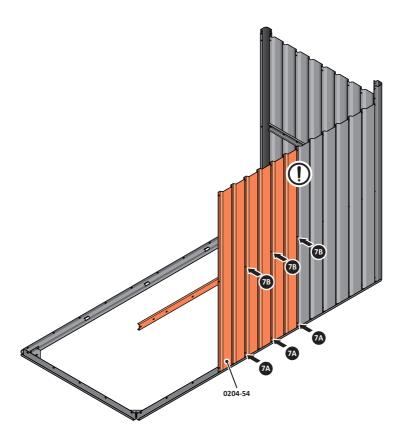


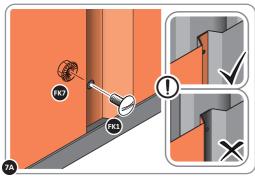
LOOSELY ATTACH AT x2 LOCATIONS INDICATED ONLY.

IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

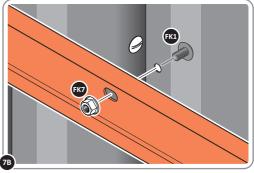
LOCATE BACK WALL MIDDLE PANEL 0204-54 (616mm WIDE), PLEASE NOTE THE PANEL DOES NOT HAVE A SPECIFIC TOP OR BOTTOM BUT ENSURE IT IS LOCATED AS INSTRUCTED.







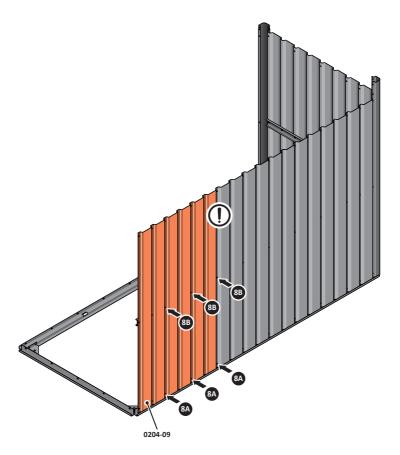
LOCATE AND LOOSELY ATTACH BACK WALL MIDDLE PANEL AT x3 LOCATIONS. IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.

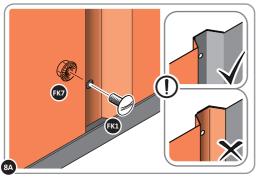


LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

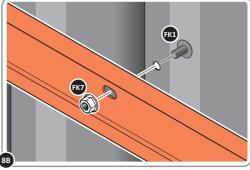
LOCATE BACK WALL PANEL 0204-09 (625mm WIDE), PLEASE NOTE THE PANEL DOES NOT HAVE A SPECIFIC TOP OR BOTTOM, BUT ENSURE IT IS LOCATED AS INSTRUCTED.







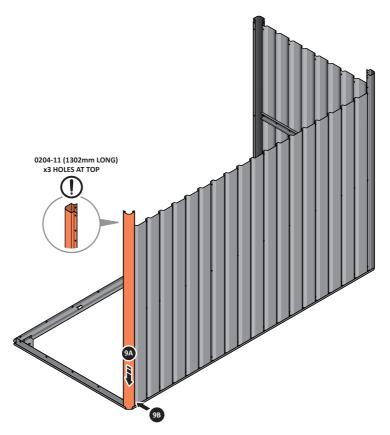
LOCATE AND LOOSELY ATTACH BACK WALL MIDDLE PANEL AT x3 LOCATIONS. IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.

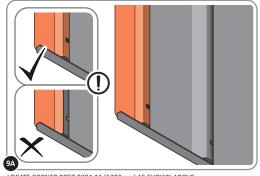


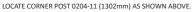
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

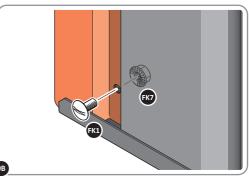
LOCATE AND LOOSELY ATTACH CORNER POST 0204-11 (1302mm LONG) ONTO SIDE WALL.







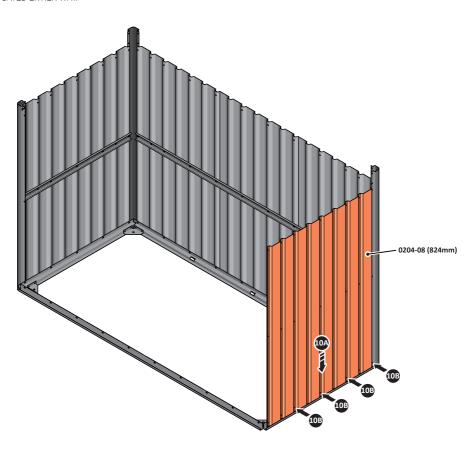


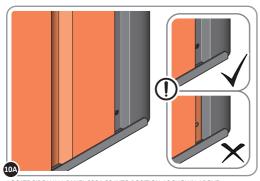


LOOSELY ATTACH CORNER POST AT LOCATION INDICATED ONLY.

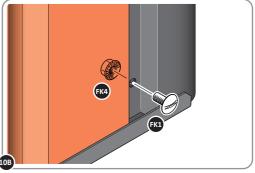
LOCATE SIDE WALL PANEL 0204-08 (824mm WIDE), PLEASE NOTE THE PANEL DOES NOT HAVE A SPECIFIC TOP OR BOTTOM SO CAN BE LOCATED EITHER WAY.







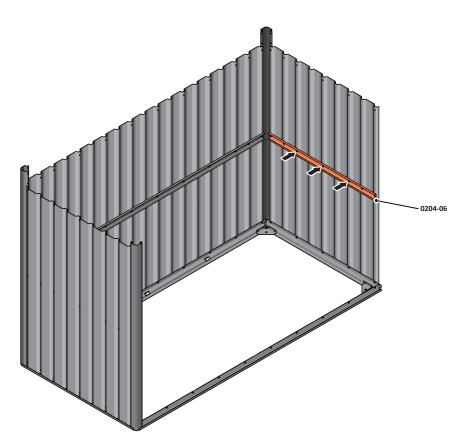
LOCATE SIDE WALL PANEL 0204-08 INTO POSITION AS SHOWN ABOVE. IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.

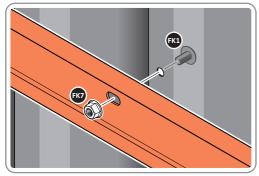


LOOSELY ATTACH SIDE WALL PANEL ONTO FLOOR RAIL AT x3 LOCATIONS INDICATED. IMPORTANT: DO NOT SECURE AT OUTER FIXING POINTS AT THIS STAGE.

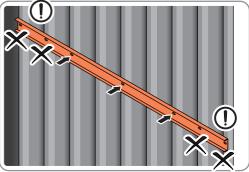
LOCATE AND LOOSELY ATTACH SHORT CENTRE BRACE 0204-06 ONTO SIDE WALL.







LOCATE AND LOOSELY ATTACH SHORT CENTRE BRACE 0204-06 AS SHOWN AT x3 LOCATIONS INDICATED ABOVE.

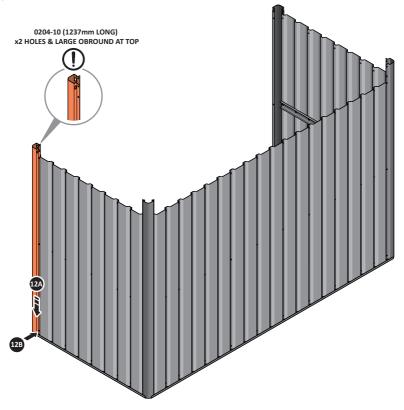


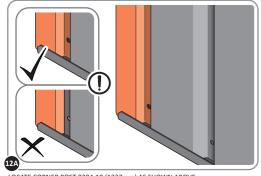
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

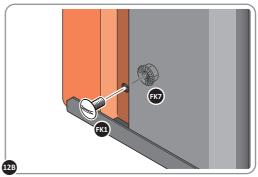
LOCATE AND LOOSELY ATTACH CORNER POST 0204-10 (1237mm) ONTO SIDE WALL.







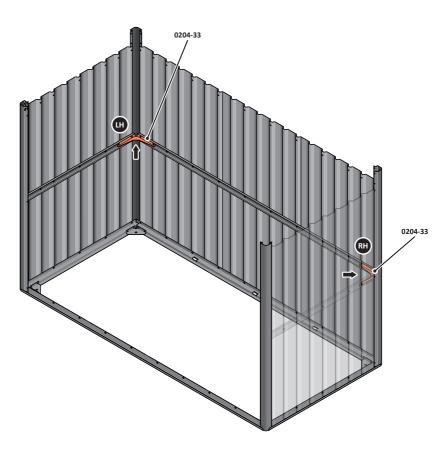


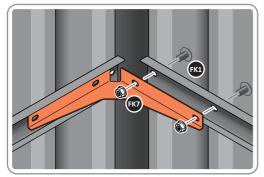


LOOSELY ATTACH CORNER POST AT LOCATION INDICATED ONLY.

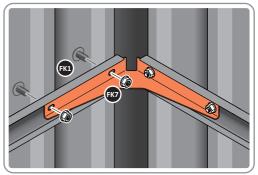
LOCATE AND LOOSELY ATTACH A CENTRE BRACE REAR BRACKET 0204-33.







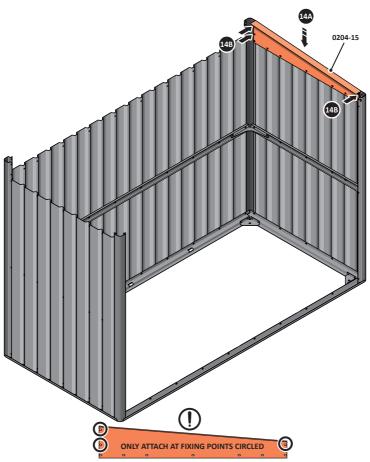
LOCATE AND LOOSELY ATTACH CENTRE BRACE CORNER BRACKET 0204-33 AS SHOWN ABOVE.

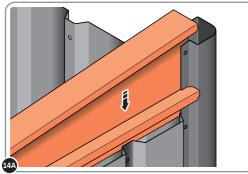


LOOSELY ATTACH CENTRE BRACE CORNER BRACKET 0204-33 AT REMAINING FIXING POINTS AS SHOWN.

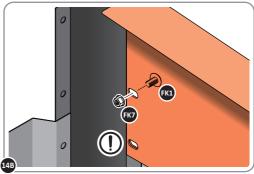
LOCATE AND LOOSELY ATTACH RIGHT-HAND TOP RAIL 0204-15.







SLOT RIGHT-HAND TOP RAIL 0204-15 INTO POSITION AS SHOWN ABOVE.

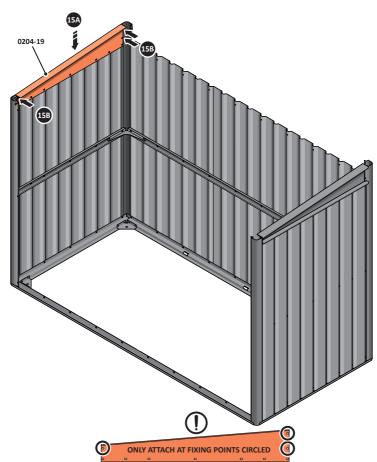


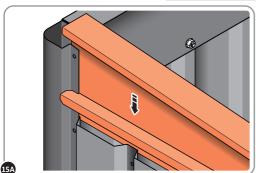
LOOSELY ATTACH AT x3 LOCATIONS INDICATED.

IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

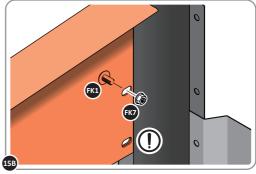
LOCATE AND LOOSELY ATTACH LEFT-HAND TOP RAIL 0204-19.







SLOT LEFT-HAND TOP RAIL 0204-19 INTO POSITION AS SHOWN ABOVE.

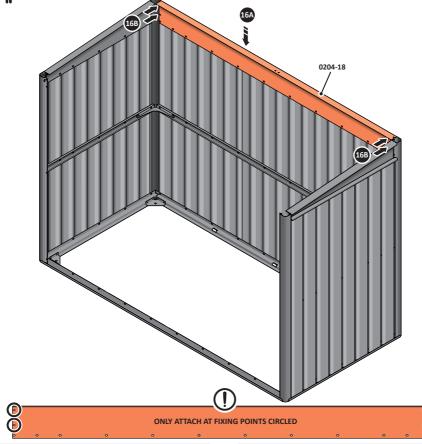


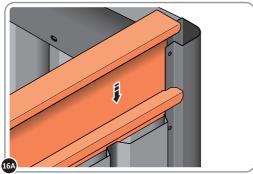
LOOSELY ATTACH AT X3 LOCATIONS INDICATED.

IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

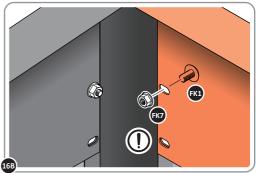
LOCATE AND LOOSELY ATTACH REAR TOP RAIL 0204-18.







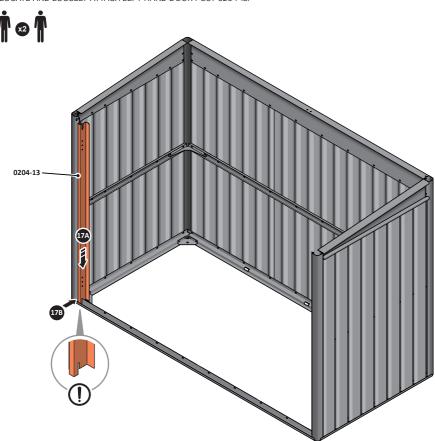


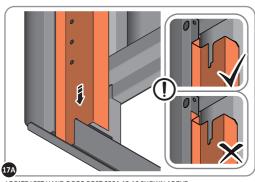


LOOSELY ATTACH AT x4 LOCATIONS INDICATED.

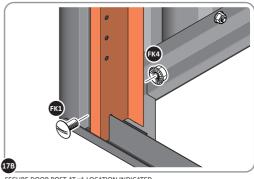
IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.

LOCATE AND LOOSELY ATTACH LEFT-HAND DOOR POST 0204-13.







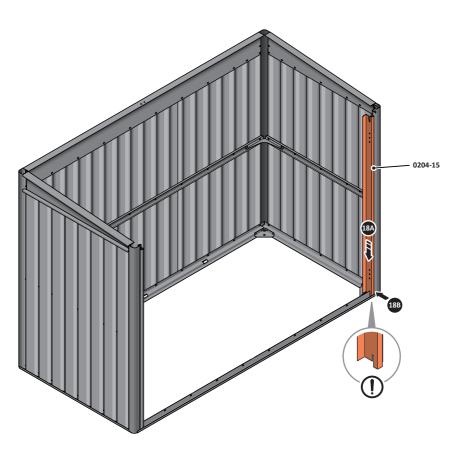


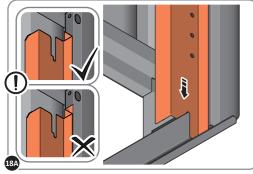
SECURE DOOR POST AT x1 LOCATION INDICATED.

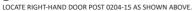
IMPORTANT: ONLY ATTACH AT FIXING POINT INDICATED AT THIS STAGE.

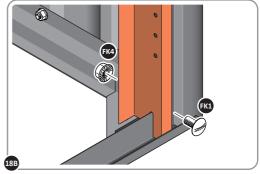
LOCATE AND LOOSELY ATTACH RIGHT-HAND DOOR POST 0204-15.







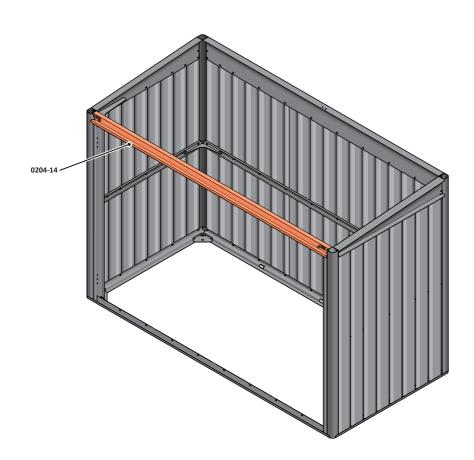


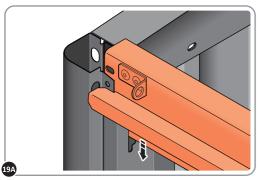


SECURE DOOR POST AT x1 LOCATION INDICATED.

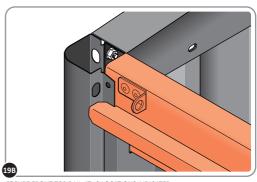
IMPORTANT: ONLY ATTACH AT FIXING POINT INDICATED AT THIS STAGE.

LOCATE AND LOOSELY ATTACH FRONT TOP RAIL 0204-14.



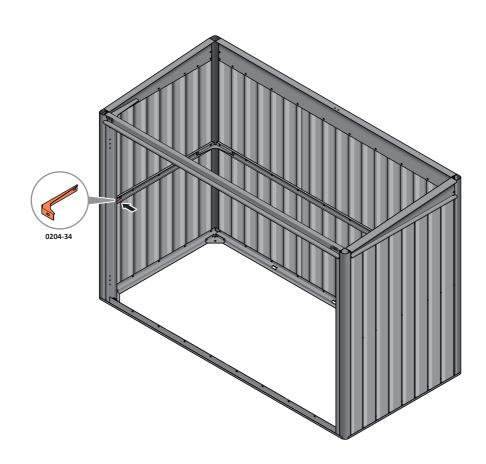


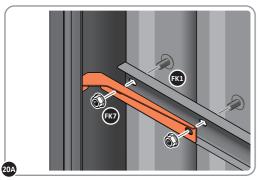




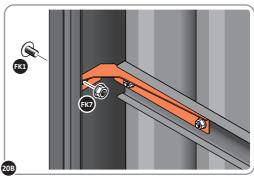
SECURE FRONT TOP RAIL AT x2 LOCATIONS INDICATED.

LOCATE AND LOOSELY ATTACH XI CENTRE BRACE FRONT BRACKET 0204-34 AT THE LOCATION INDICATED.



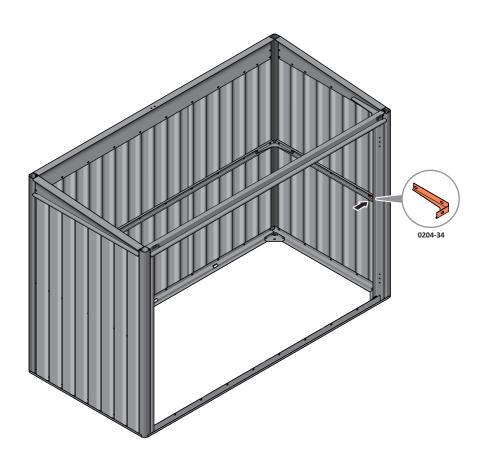


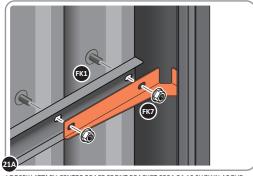




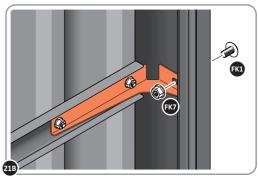
LOOSELY ATTACH AT REMAINING FIXING POINT AS SHOWN.

LOCATE AND LOOSELY ATTACH XI CENTRE BRACE FRONT BRACKET 0204-34 AT THE LOCATION INDICATED.





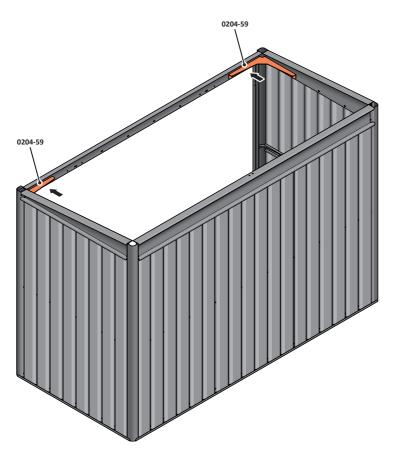


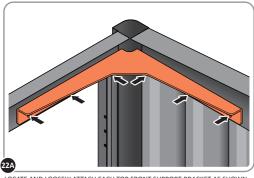


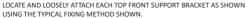
LOOSELY ATTACH AT REMAINING FIXING POINT AS SHOWN.

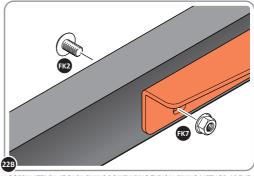
LOCATE AND LOOSELY ATTACH A TOP FRONT SUPPORT BRACKET 0204-59 AT EACH LOCATION INDICATED.





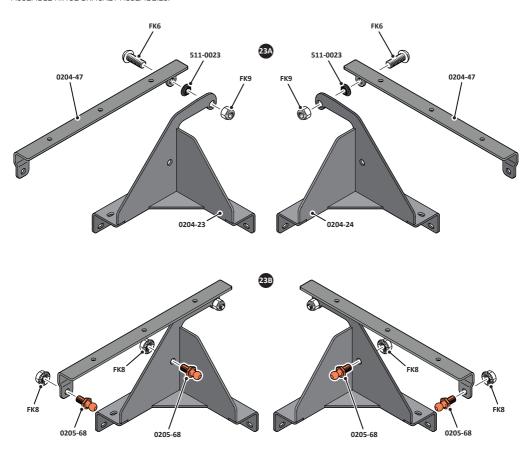


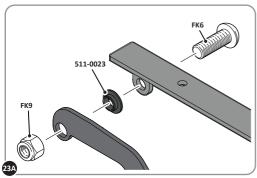




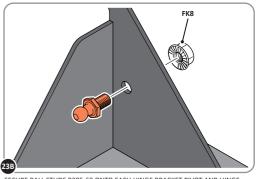
LOOSELY ATTACH AT EACH FIXING POINT USING TYPICAL FIXING METHOD ABOVE.

ASSEMBLE HINGE BRACKET ASSEMBLIES.





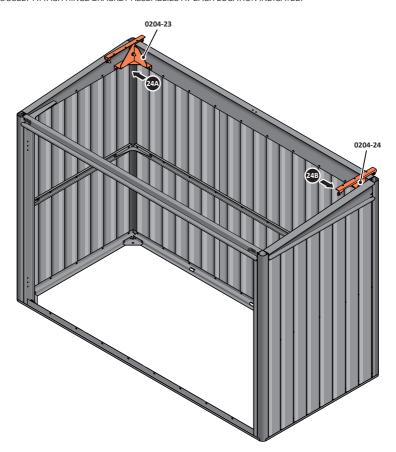
SECURE HINGE BRACKET PIVOTS 0204-47 & 0204-50 onto each hinge bracket base 0204-23 & 0204-24 as shown.

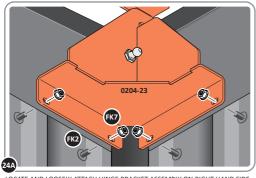


SECURE BALL STUDS 0205-68 ONTO EACH HINGE BRACKET PIVOT AND HINGE BRACKET BASE AS SHOWN.

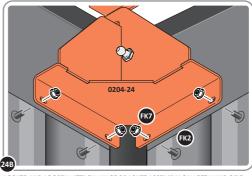
LOCATE AND LOOSELY ATTACH HINGE BRACKET ASSEMBLIES AT EACH LOCATION INDICATED.





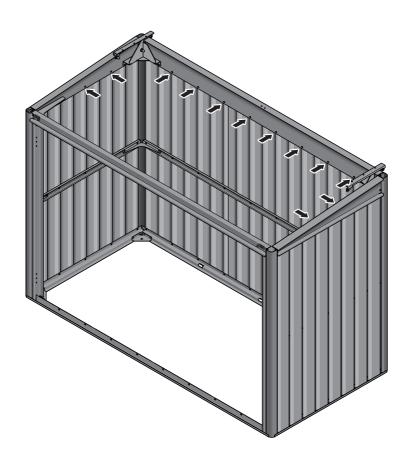


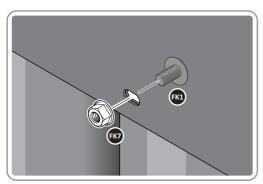
LOCATE AND LOOSELY ATTACH HINGE BRACKET ASSEMBLY ON RIGHT-HAND SIDE OF STORAGE UNIT AS SHOWN.



LOCATE AND LOOSELY ATTACH HINGE BRACKET ASSEMBLY ON LEFT-HAND SIDE OF STORAGE UNIT AS SHOWN

LOOSELY ATTACH AT ALL UPPER FIXING POINTS INDICATED.





LOOSELY ATTACH AT x12 UPPER FIXING POINTS INDICATED AS SHOWN ABOVE.



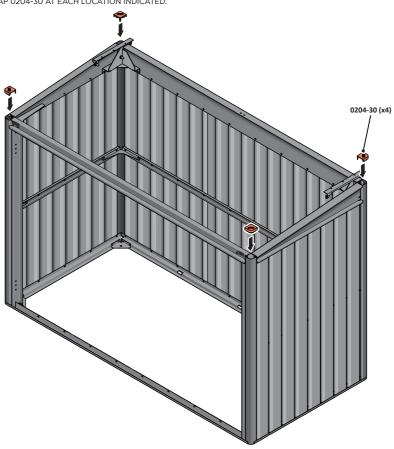
#### **IMPORTANT**

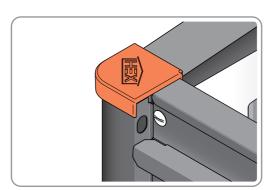
ADJUST ALL COMPONENTS FOR BEST POSSIBLE FIT AND TIGHTEN ALL FASTENERS.

ONCE ALL FASTENERS HAVE BEEN CHECKED AND ARE SECURE PROCEED ONTO STAGE 26.

ONCE UPPER FIXING POINTS ARE ATTACH TIGHTEN ALL FASTENERS.

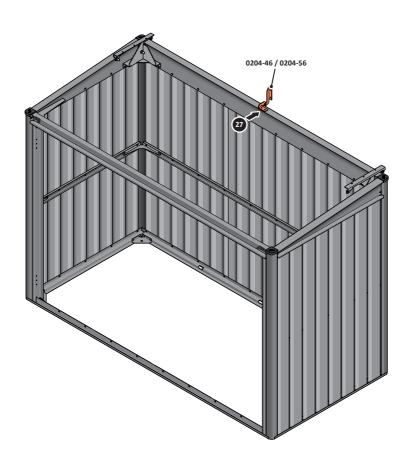
INSERT AN END CAP 0204-30 AT EACH LOCATION INDICATED.

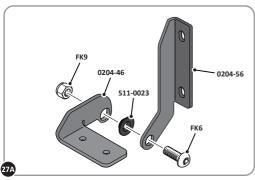




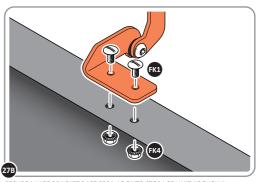
INSERT AN END CAP 0204-30 INTO EACH LOCATION INDICATED AS SHOWN.

ASSEMBLE AND SECURE HINGE BRACKET BASE 0204-46 AND HINGE BRACKET PIVOT 0204-56.





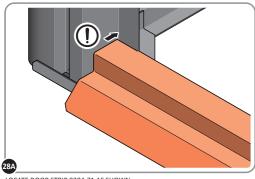
ASSEMBLE HINGE BRACKET BASE 0204-46 AND HINGE BRACKET PIVOT 0204-56 AS SHOWN.



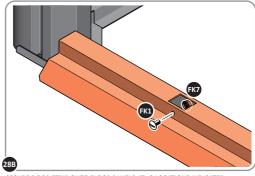
SECURE HINGE BRACKET BASE 0204-46 ONTO STORAGE UNIT AS SHOWN.

LOCATE AND SECURE DOOR STRIP 0204-71.



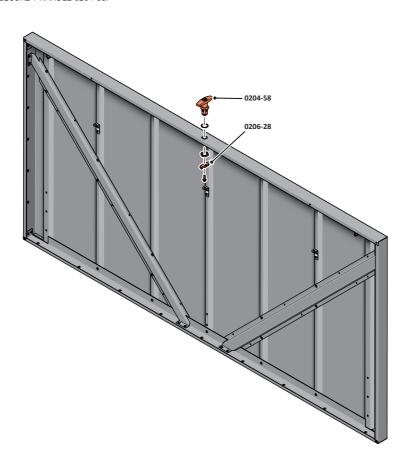


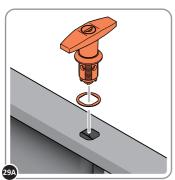




SECURE DOOR STRIP ONTO FLOOR PANELS AT x2 LOCATIONS INDICATED,

LOCATE AND SECURE T-HANDLE 0204-58.





LOCATE T-HANDLE AND T-HANDLE GASKET 0204-58 INTO LID 0204-17 APERTURE AS SHOWN.

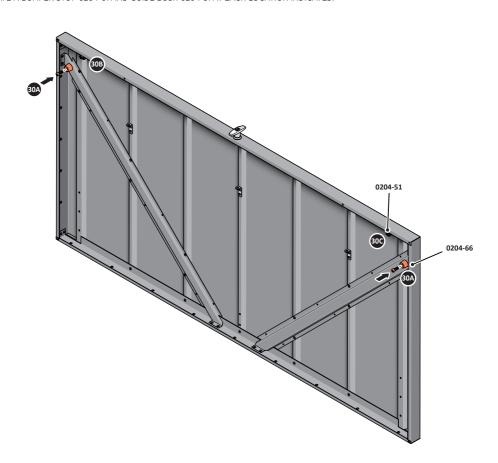


SECURE T-HANDLE USING T-HANDLE ASSEMBLY NUT AS SHOWN.



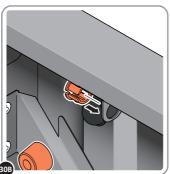
SECURE 2 POINT CAM 0206-28 ONTO T-HANDLE USING BOLT SHOWN ABOVE FROM T-HANDLE ASSEMBLY.

LOCATE A BUMPER STOP 0204-61 AND GUIDE BUSH 0204-51 AT EACH LOCATION INDICATED.





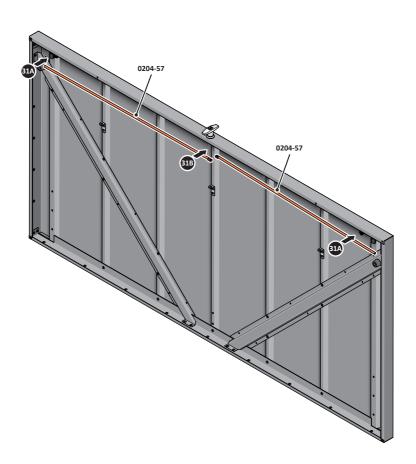


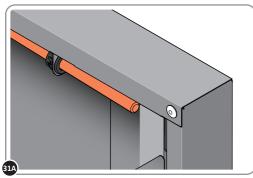




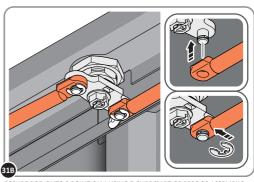
APPLY RUBBER FOOT 0204-66 ONTO LID AT LOCATIONS LOCATE GUIDE BUSH 0204-51 INTO LID TAB AS SHOWN. LOCATE GUIDE BUSH 0204-51 INTO LID TAB AS SHOWN.

LOCATE AND SECURE RODS 0204-57 AT EACH LOCATION INDICATED.



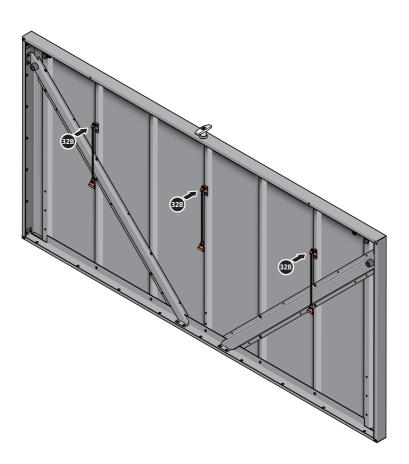


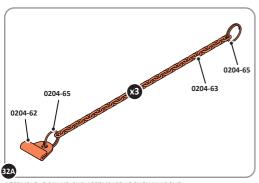




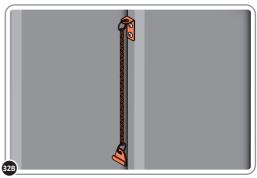
SECURE ROD ONTO 2 POINT CAM USING E-CLIPS (PART OF 0206-28 ASSEMBLY).

ASSEMBLE BIN LID CLIP ASSEMBLIES AND ATTACH ONTO LID AT EACH LOCATION INDICATED.





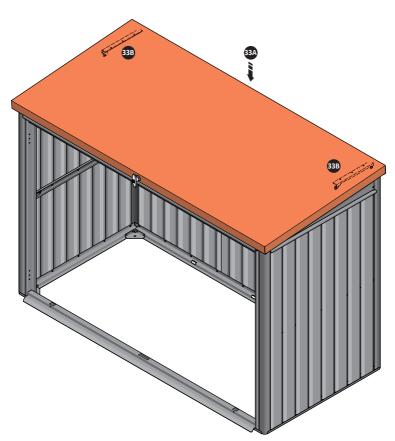


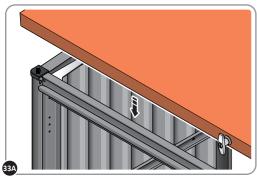


ATTACH BIN LID CLIP ASSEMLIES ONTO LID AT EACH LOCATION INDICATED.

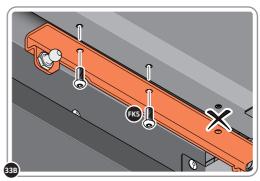
LOCATE LID ONTO STORAGE UNIT AND SECURE HINGE BRACKET AT EACH LOCATION INDICATED.





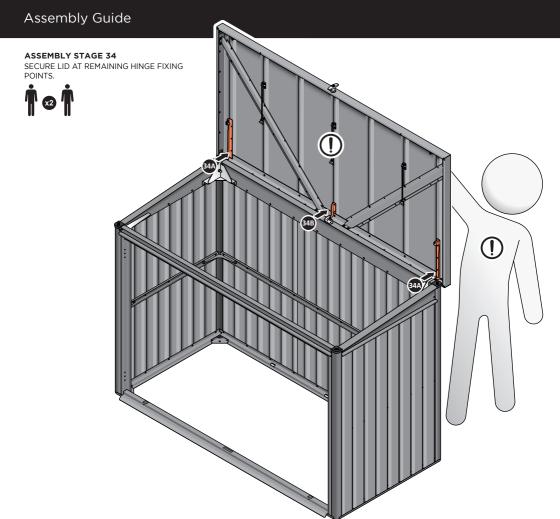


LOCATE LID ASSEMBLY ONTO STORAGE UNIT AS SHOWN.

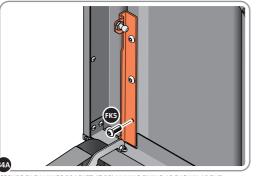


SECURE HINGE BRACKET ONTO LID ASSEMBLY, DO THIS WITH THE LID DOWN.

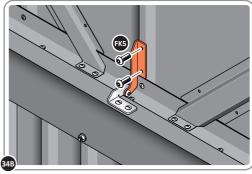
IMPORTANT: ONLY ATTACH AT FIXING POINTS INDICATED AT THIS STAGE.







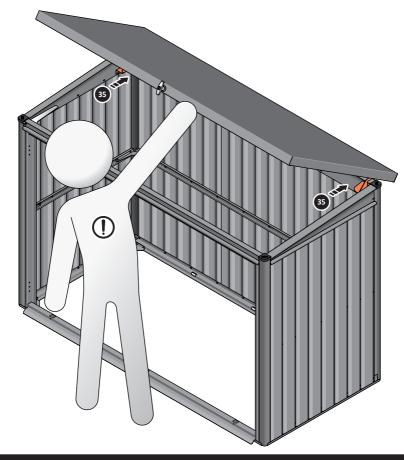




SECURE CENTRE HINGE BRACKET AS SHOWN ABOVE.

LOCATE AND GAS STRUTS 0204-25 AT EACH LOCATION INDICATED.

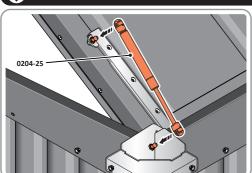




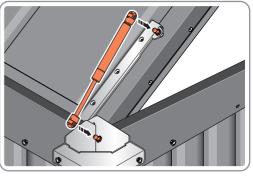


### IMPORTANT: ENSURE LID IS SUPPORTED BY ANOTHER PERSON WHILST CARRYING OUT THIS PROCEDURE

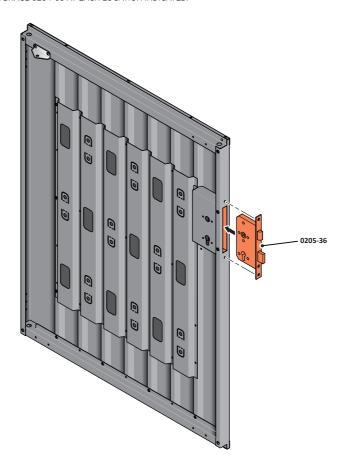


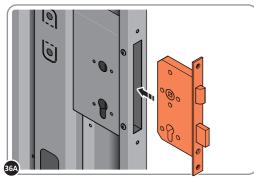


FIX GAS STRUT 0204-25 ONTO BALL STUDS LOCATED ON LEFT-HAND SIDE OF UNIT. IMPORTANT: ENSURE CORRECT GAS STRUT IS USED, THIS IS THE THICKER ONE.

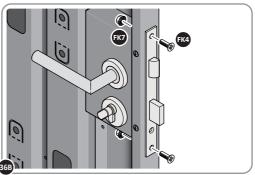


FIX GAS STRUT 0204-25 ONTO BALL STUDS LOCATED ON RIGHT-HAND SIDE OF UNIT. IMPORTANT: ENSURE CORRECT GAS STRUT IS USED, THIS IS THE THICKER ONE.





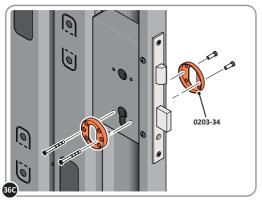
LOCATE EURO MORTICE LOCK 0203-32 RIGHT-HAND DOOR APERTURE AS SHOWN.



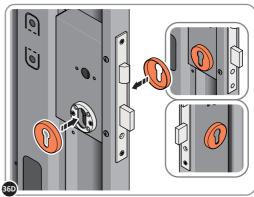
SECURE EURO MORTICE LOCK 0203-32 AT x2 LOCATIONS INDICATED ABOVE.

SEE FOLLOWING DATA SHEET FOR COMPLETION OF MORTICE LOCK INSTALLATION

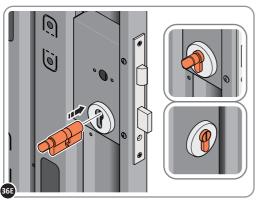
#### **ASSEMBLY STAGE 36 CONTINUED**



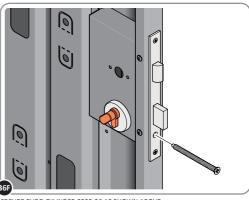
LOCATE AND SECURE EURO ESCUTCHEON 0203-34 AS SHOWN.



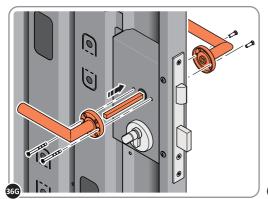
LOCATE EURO ESCUTCHEON COVER 0203-34 ONTO EURO ESCUTCHEON AS SHOWN.
PLEASE NOTE: THESE ARE PUSHED ON AND WILL CLICK INTO PLACE.



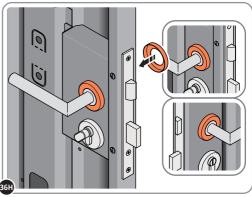
LOCATE EURO CYLINDER 0203-36 INTO DOOR APERTURE. IMPORTANT: ENSURE COVER IS FITTED AS SHOWN.



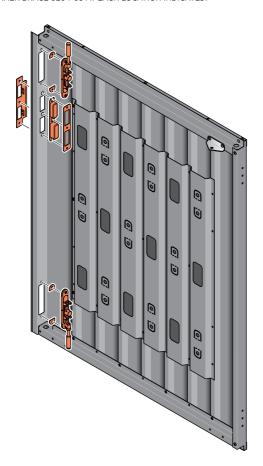
SECURE EURO CYLINDER 0203-36 AS SHOWN ABOVE.
PLEASE NOTE: FIXING IS PART OF THE EURO MORTICE LOCK ASSEMBLY.

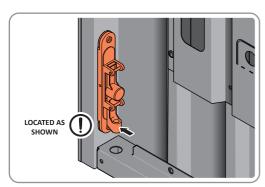


LOCATE AND SECURE DOOR HANDLE ASSEMBLY 0203-33 AS SHOWN.

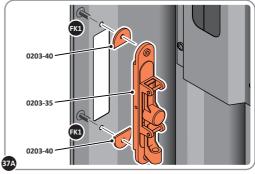


LOCATE COVER ONTO DOOR HANDLE AS SHOWN.
PLEASE NOTE: THESE ARE PUSHED ON AND WILL CLICK INTO PLACE.





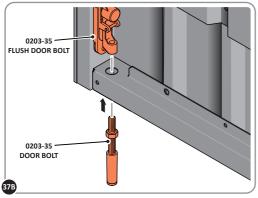
ENSURE THE PLUNGER INDICATED IS FACING THE BOTTOM OF THE DOOR, LOCATE AS SHOWN ABOVE AND SECURE USING ADJACENT FIXING METHOD.

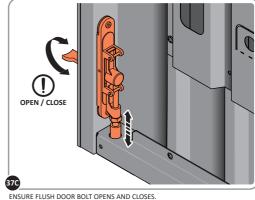


SECURE EACH FLUSH DOOR BOLT ENSURING PLATE PACKER 0203-40 IS LOCATED AS SHOWN ABOVE.

#### **ASSEMBLY STAGE 37 CONTINUED**

LOCATE AND SECURE A CORNER BRACE 0204-03 AT EACH LOCATION INDICATED.

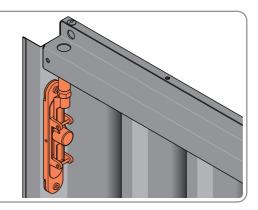




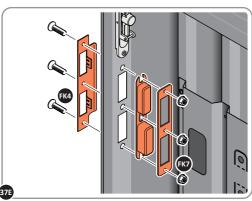
ATTACH DOOR BOLT ONTO FLUSH DOOR BOLT.

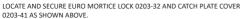


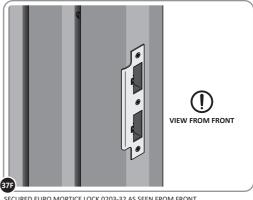
LOCATE AND SECURE UPPER FLUSH DOOR BOLT 0203-35 USING PROCEDURES 37A / B / C, PLUNGER WILL FACE UPWARDS TOWARDS THE TOP OF THE DOOR



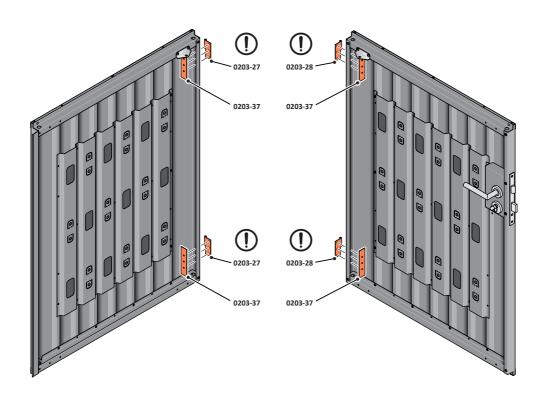


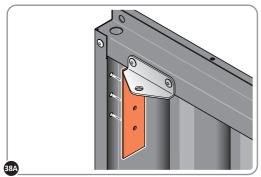




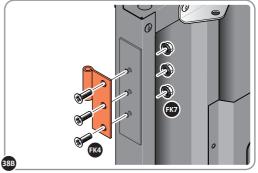


SECURED EURO MORTICE LOCK 0203-32 AS SEEN FROM FRONT.





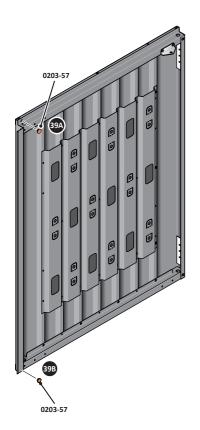
LOCATE DOOR HINGE PLATE 0203-37 WITHIN DOOR AS SHOWN.

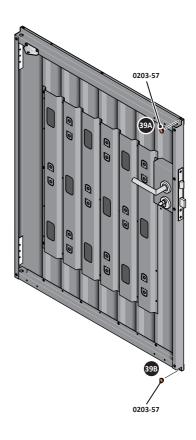


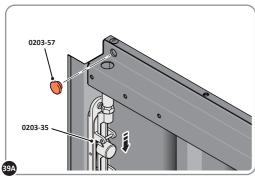
SECURE DOOR HINGE PLATE AND HINGE 0203-27 AND 0203-28 AS SHOWN.

IMPORTANT: ENSURE CORRECT DOOR HINGE IS SECURED TO CORRECT DOOR.

LOCATE AND SECURE A DOOR GROMMET 0203-57 AT EACH LOCATION INDICATED.

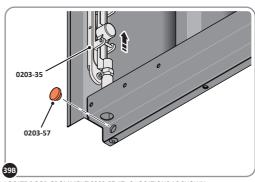






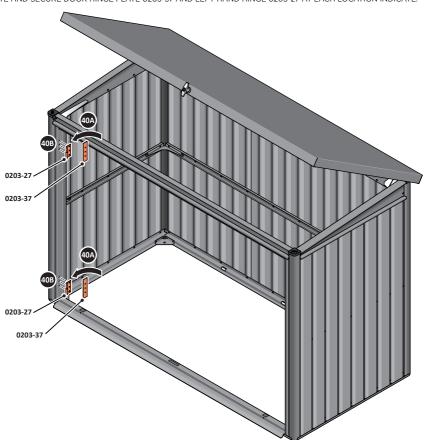
LOCATE DOOR GROMMENT 0203-57 AT x2 LOCATIONS INDICATED.

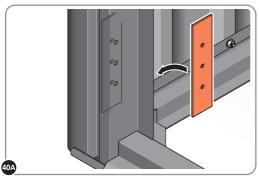
PLEASE NOTE: 0203-35 FLUSH BOLTS ARE ALL IN THE UNLOCKED POSITIONS.

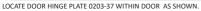


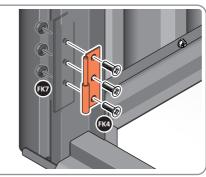
LOCATE DOOR GROMMENT 0203-57 AT x2 LOCATIONS AS SHOWN. PLEASE NOTE: THESE ARE PUSHED ON AND WILL CLICK INTO PLACE.

LOCATE AND SECURE DOOR HINGE PLATE 0203-37 AND LEFT-HAND HINGE 0203-27 AT EACH LOCATION INDICATE.



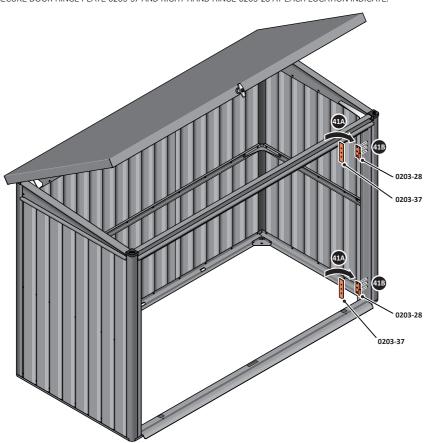


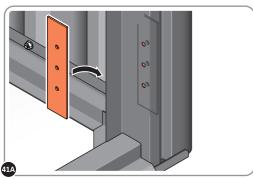




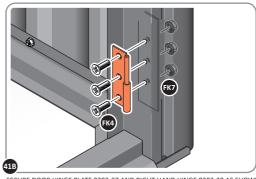
SECURE DOOR HINGE PLATE 0203-37 AND LEFT-HAND HINGE 0203-27 AS SHOWN. IMPORTANT: ENSURE CORRECT DOOR HINGE IS SECURED TO CORRECT DOOR.

LOCATE AND SECURE DOOR HINGE PLATE 0203-37 AND RIGHT-HAND HINGE 0203-28 AT EACH LOCATION INDICATE.



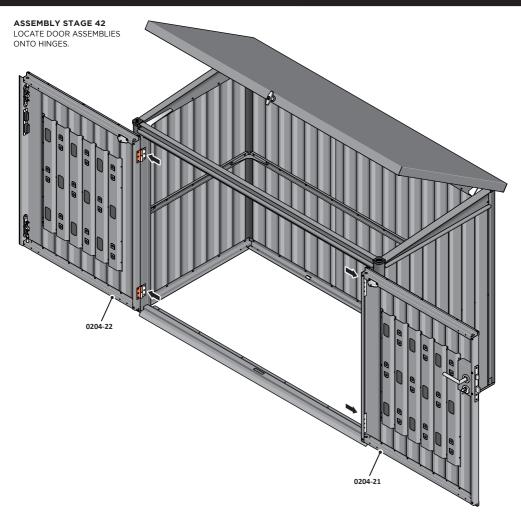


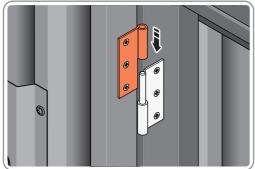




SECURE DOOR HINGE PLATE 0203-37 AND RIGHT-HAND HINGE 0203-28 AS SHOWN. IMPORTANT: ENSURE CORRECT DOOR HINGE IS SECURED TO CORRECT DOOR.

# Assembly Guide

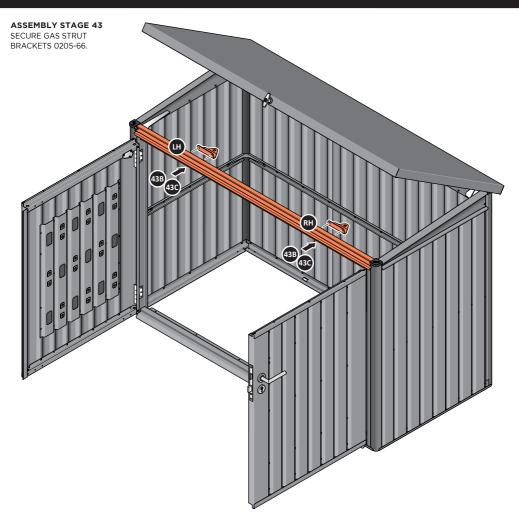


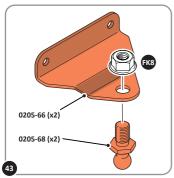




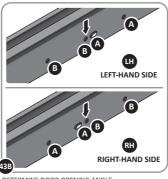


ASSEMBLED DOOR HINGE.

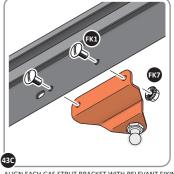




SECURE A BALL STUD 0205-68 ONTO EACH GAS STRUT BRACKET 0205-66.

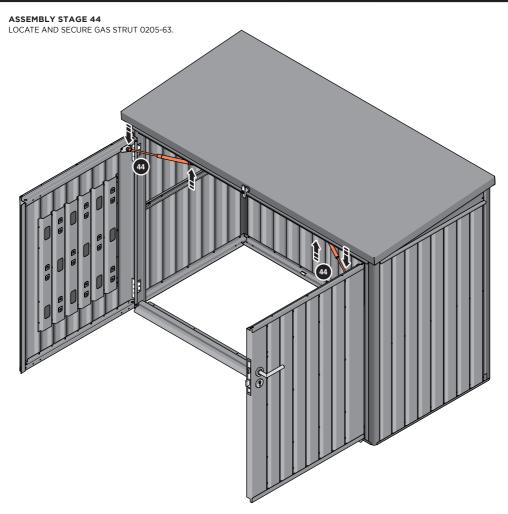


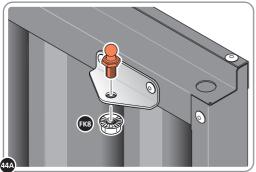
DETERMINE DOOR OPENING ANGLE:
A: 90° OPENING OR B: 120° OPENING



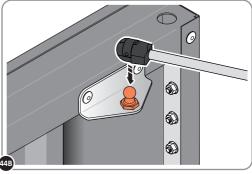
ALIGN EACH GAS STRUT BRACKET WITH RELEVANT FIXING HOLES, SECURE USING TYPICAL FIXING METHOD ABOVE.

# Assembly Guide



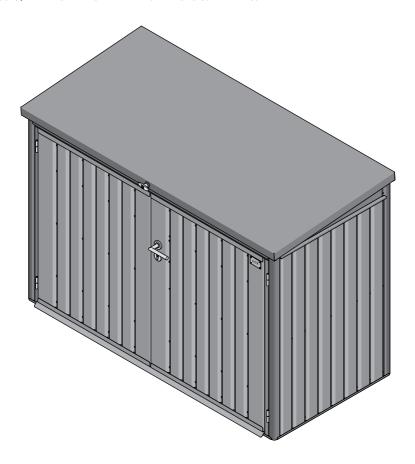


SECURE A BALL STUD 0205-68 ONTO GAS STRUT BRACKETS THAT ARE PRE-RIVETED ONTO EACH DOOR ASSEMBLY.



FIX EACH GAS STRUT 0205-63 ONTO BALL STUDS INDICATED ABOVE.
PLEASE NOTE: PUSHES DOWN ON DOOR AND UPWARDS ON DOOR FRAME.

TEST ALL LOCKS / HANDLES AND TIGHTEN ALL FASTENERS TO COMPLETE ASSEMBLY





#### **IMPORTANT**

ADJUST ALL COMPONENTS FOR BEST POSSIBLE FIT AND TIGHTEN ALL FASTENERS.

ONCE ALL FASTENERS HAVE BEEN CHECKED AND ARE SECURE THE ASSEMBLY IS COMPLETE.

WE RECOMMEND YOU ANCHOR YOUR UNIT TO A SOLID CONCRETE BASE, GUIDANCE CAN BE FOUND ON PAGE 'i'

NOTES

### **Caring for your Stone Garden Lifestyle product**

Your **Stone Garden Lifestyle** product is designed to stand the test of time, which is why we're happy to offer a **25 year warranty** on our products. With zero maintenance required, simply assemble your **Stone Garden Lifestyle** product and enjoy putting it to great use in your garden.

Periodically, you might want to give your product a clean, these simple care tips are not essential to the performance of your product:

- Remove surface dirt with plain water using a jet wash or sponge, the coating on our products will
  ensure dirt.
- If you've purchased a Stone Garden Lifestyle metal storage solution, periodically clear the roof of fallen leaves.

#### IMPORTANT: PLEASE REGISTER YOUR STONE GARDEN LIFESTYLE PRODUCT BEFORE ASSEMBLY



## **Ensure you have registered your Stone Garden Lifestyle product**

Using the unique serial number found on the cover of this document, please visit https://bit.ly/StoneGardenWarranty to register your product and access the 25 year warranty.



