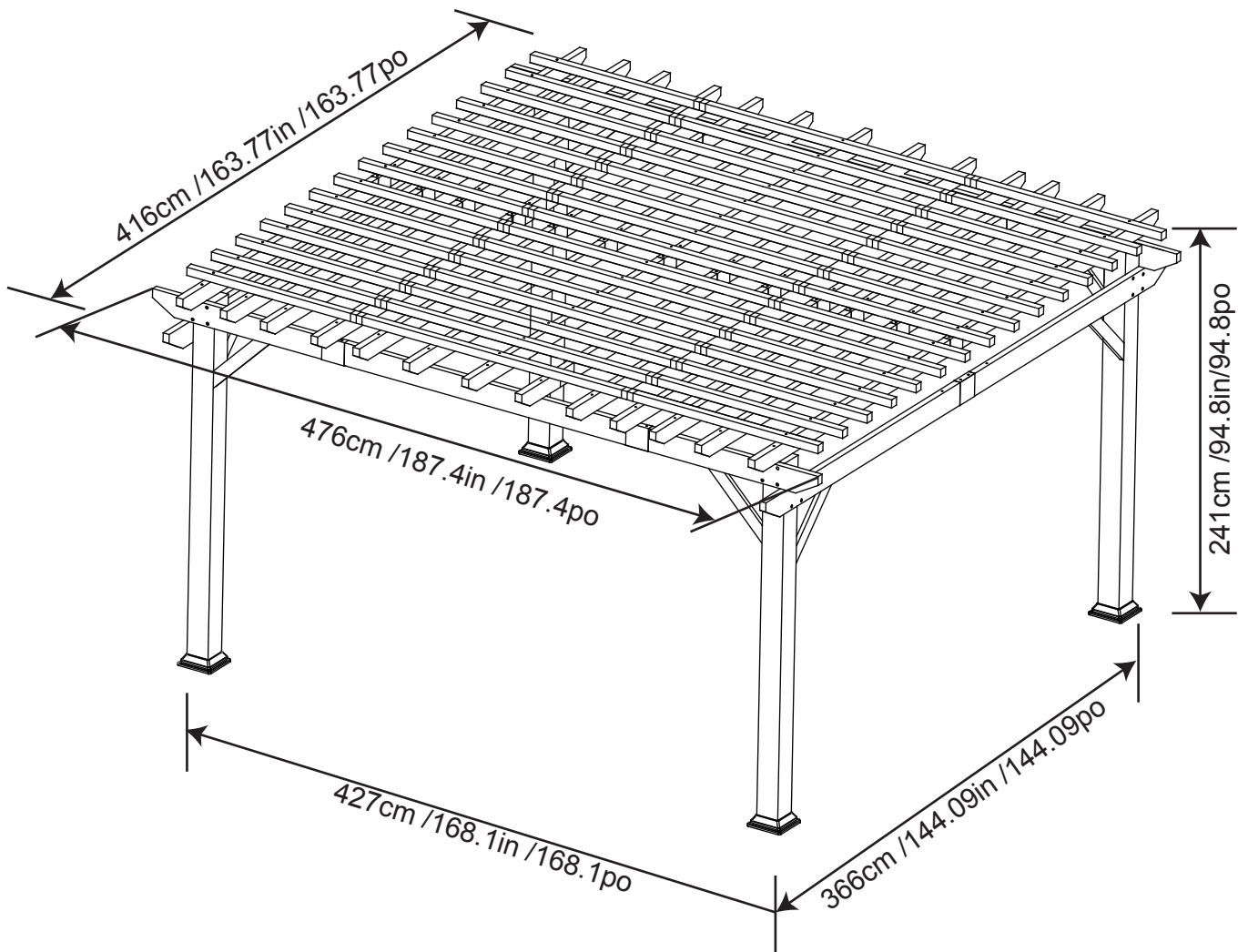


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# Assembly Manual

Vitis Aluminum Pergola 4.27m x 3.66m / 12ft x 14ft  
ITM./ART. 1902481



**IMPORTANT. PLEASE READ CAREFULLY AND RETAIN FOR FUTURE REFERENCE**

For Outdoor Use only. Not for Commercial Use.



If you experience any product malfunction, defect or are missing any parts, please contact our customer service department at 1-855-586-8118. Our hours of operation are Monday - Friday, 8:30 AM to 5:30PM EST.



## SAFETY INFORMATION

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For the best assembly and usage experience, please read through all steps before attempting to assemble, operate or install the product

- **WARNING:** It is the consumer's responsibility to comply with any building codes, ordinances, zoning limitations, or local homeowner's restrictions and obtain any required permit, before purchase and installation of the products.
- **WARNING:** KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS GAZEBO FABRIC. This item meets the CPAI-84 flammability requirements. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may cause the flame-resistant properties ineffective.
- In the case of any high winds or high amounts of rain/snow, please remove the mosquito net, clear the snow from the roof immediately and check for damage before continuing use.

### CAUTION

#### SET UP YOUR GAZEBO PROPERLY

- This product is heavy so do not attempt to assemble this item alone. For the best and safest assembly experience, we recommend four (4) adults.
- Keep all children, pets and other obstructions away from assembly area.
- If any part is missing or damaged, do not attempt to assemble the product.
- In order to avoid damage to the gazebo and it's components, please use the appropriate tools.
- Do not use the structure as support.
- Check all bolts on a regular basis to maintain the sturdiness and safety of the structure.
- Keep instruction manual for future use.
- Do not climb on top of the gazebo. Falling off the gazebo can result in serious injury, possibly even death.

#### EXAMINE YOUR GAZEBO

- Examine occasionally to ensure there are no loose parts.
- If loose parts are found, they should be retightened immediately.

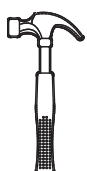
## PREPARATION

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Before beginning assembly of product, make sure all parts are present. Compare parts with package contents list and hardware contents list. If any part is missing or damaged, do not attempt to assemble the product.

Estimated Assembly Time: 3 hours.

Tools Required for Assembly (not included in the box):



Hammer



Screwdriver



Safety goggles



Gloves



Hardhat

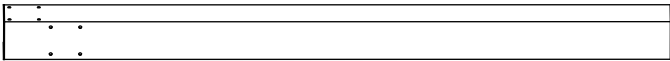
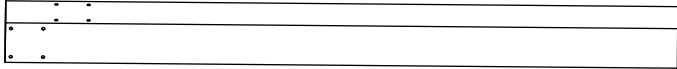
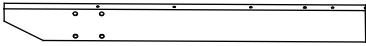
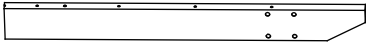

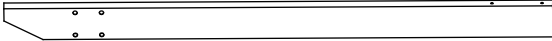
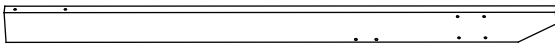
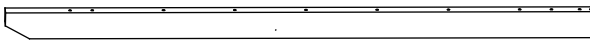
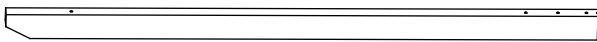
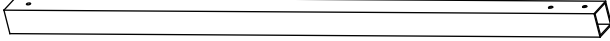
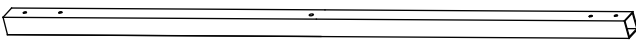
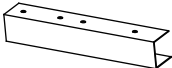
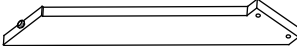
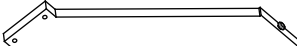
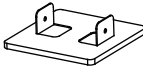

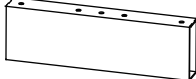









Stepladder



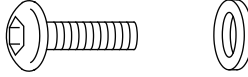

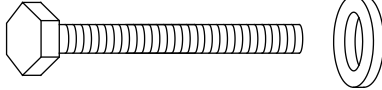
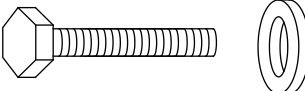
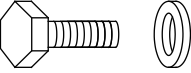


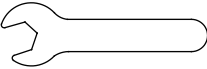
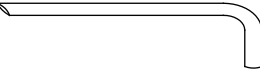


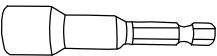
Electric drill

# Components

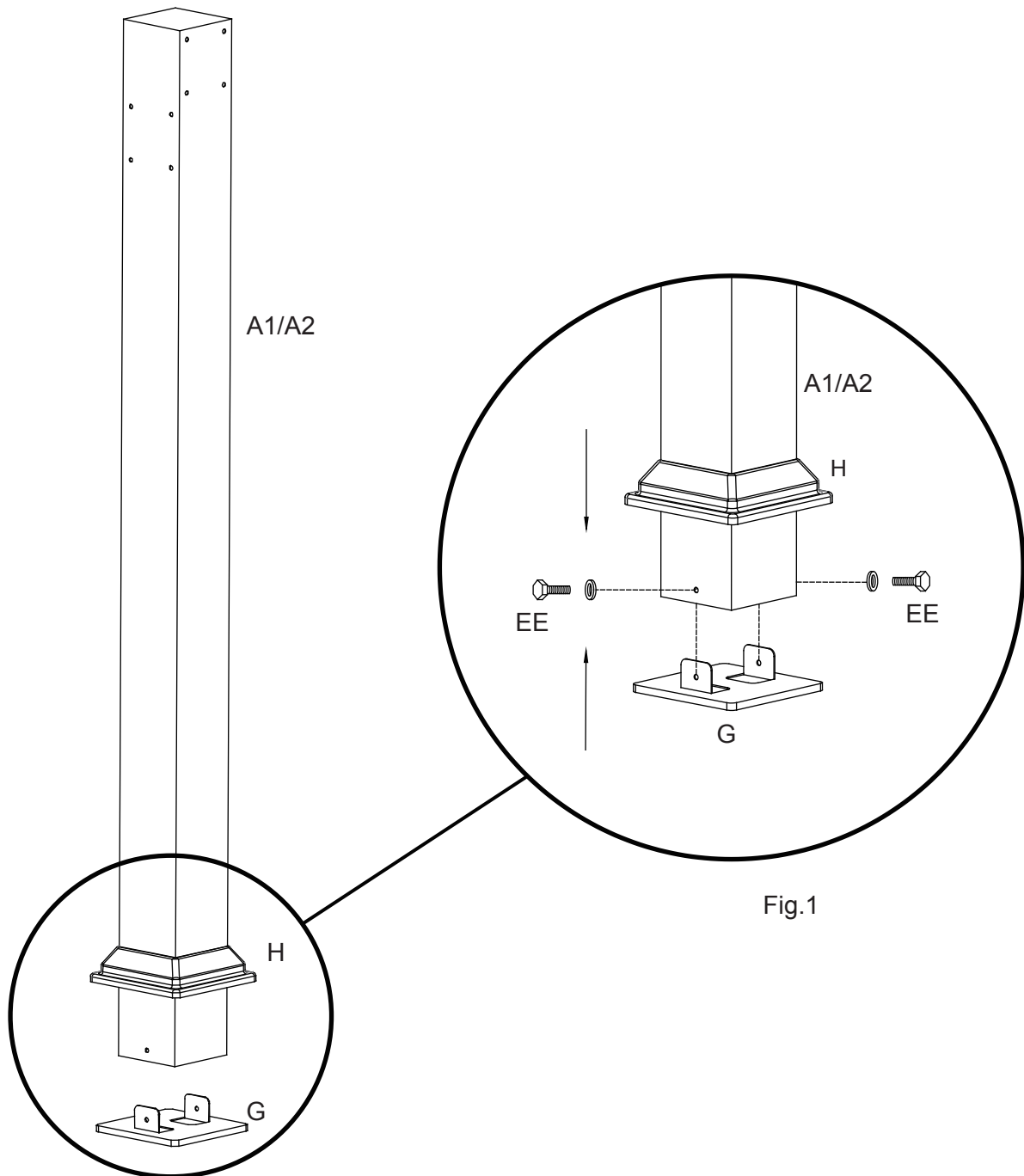
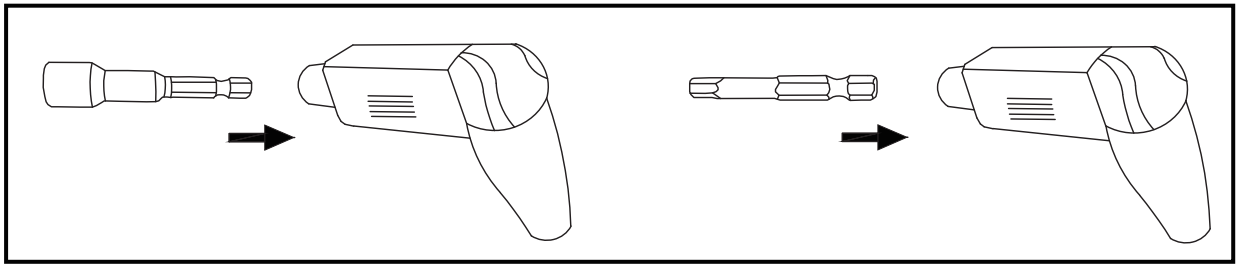
A1	Post		2
A2	Post		2
B1	Middle Lintel		2
B2	Middle Lintel		2
B3	Middle Lintel		2
C1	Lower Lintel		2
C2	Lower Lintel		2
D1	Upper Lintel		6
D2	Upper Lintel		20
E1	Top Cross Brace		30
E2	Top Cross Brace		15
E3	Connector		30
F1	Diagonal Brace		4
F2	Diagonal Brace		4
G	Base Plate		4
H	Base Plate		4
I	Connector		6
J	Connector		10

J1	Connector		3
K	Shield		4
K1	Shield		2
L	Shield		10
L1	Shield		3
M	Shield		30

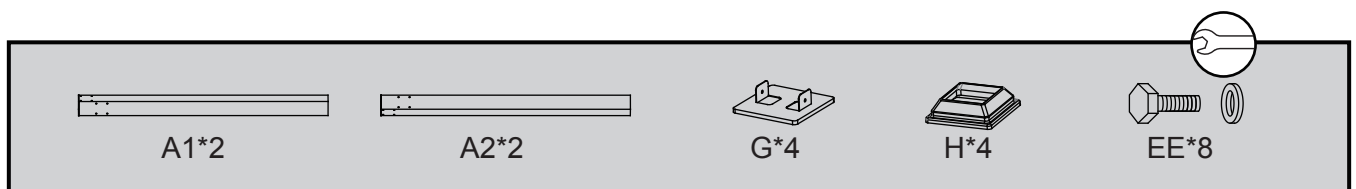
## Hardware

AA	Bolt\Flat Washer (M8*15)		76
BB	Bolt (M6*15)		32
CC	Bolt\Plastic Washer (M6*110)		26
DD	Bolt\Plastic Washer (M6*60)		45
EE	Bolt\Flat Washer (M6*15)		128
FF	Bolt (M6*15)		16
GG	Wrench		1
HH	Wrench		2
II	Stake		16
JJ	Plastic Plug		48
KK	Allen Wrench		1
LL	Sleeve		1

## Step 1



1. Slide the Base Cover (H) over the Post (A1/A2), then attach the Base Plate (G) to the Posts (A1/A2) with Bolts (EE). See Fig.1



## Step 2

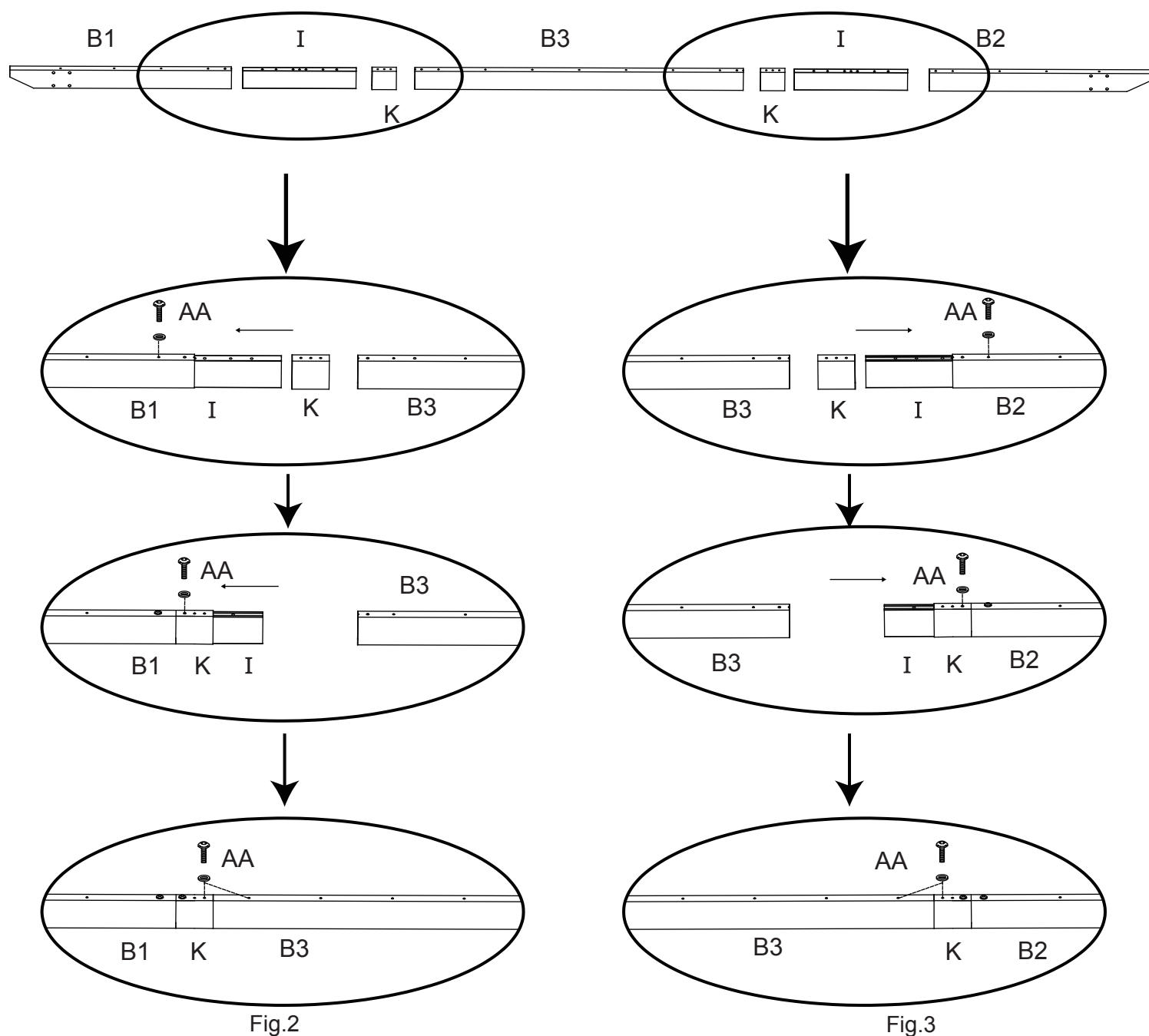


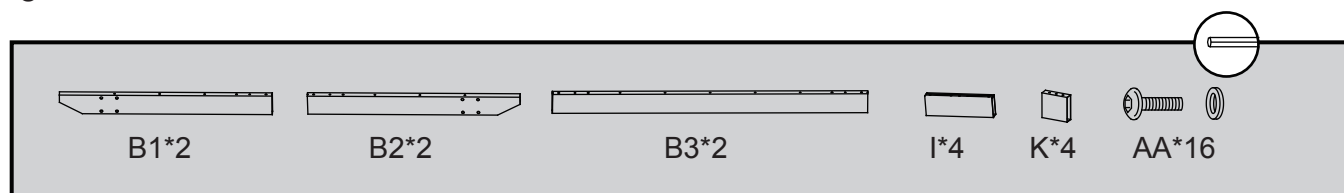
Fig.2

Fig.3

2.1 Insert one end of the Connector (I) into the Middle Lintel (B1) with Bolt (AA) and please don't tighten it, then put on the Shield (K), insert the other end into the Middle Lintel (B3) with Bolt (AA) and tighten it, see Fig.2

2.2 Insert one end of the Connector ( I ) into the Middle Lintel (B2) with Bolt (AA) and please don't tighten it, then put on the Shield (K), insert the other end into the Middle Lintel (B3) with Bolt (AA), see Fig.3

Tighten all bolts now.



## Step 3

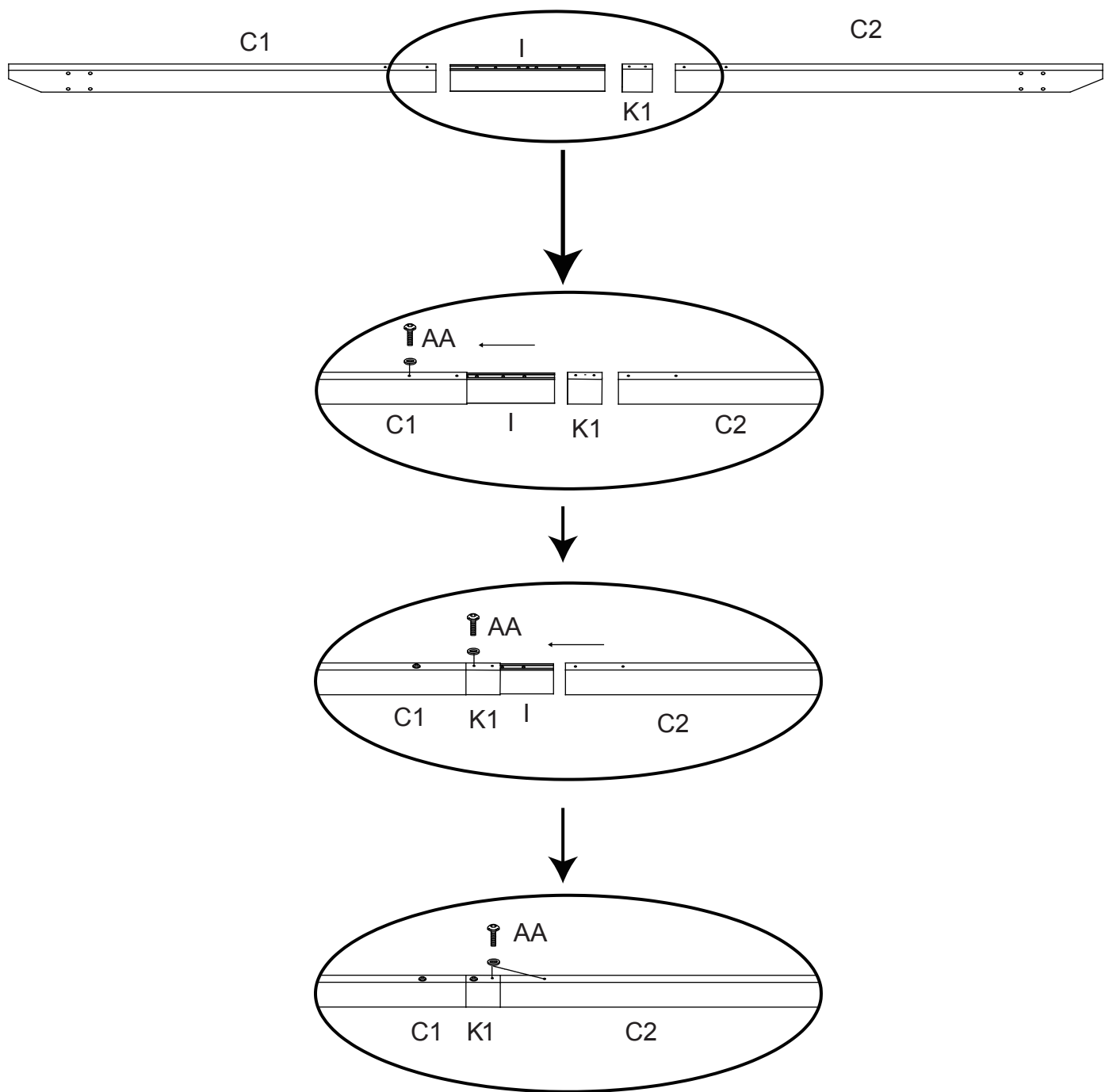
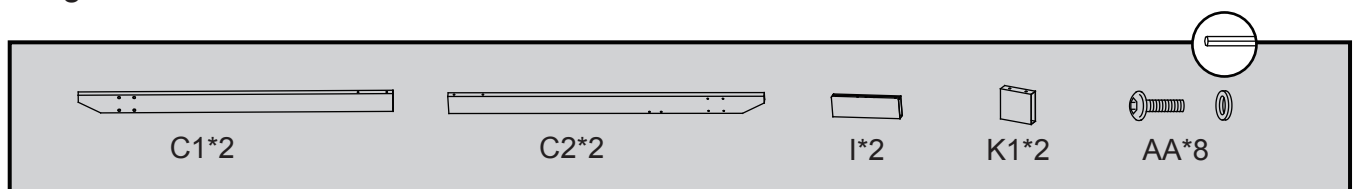
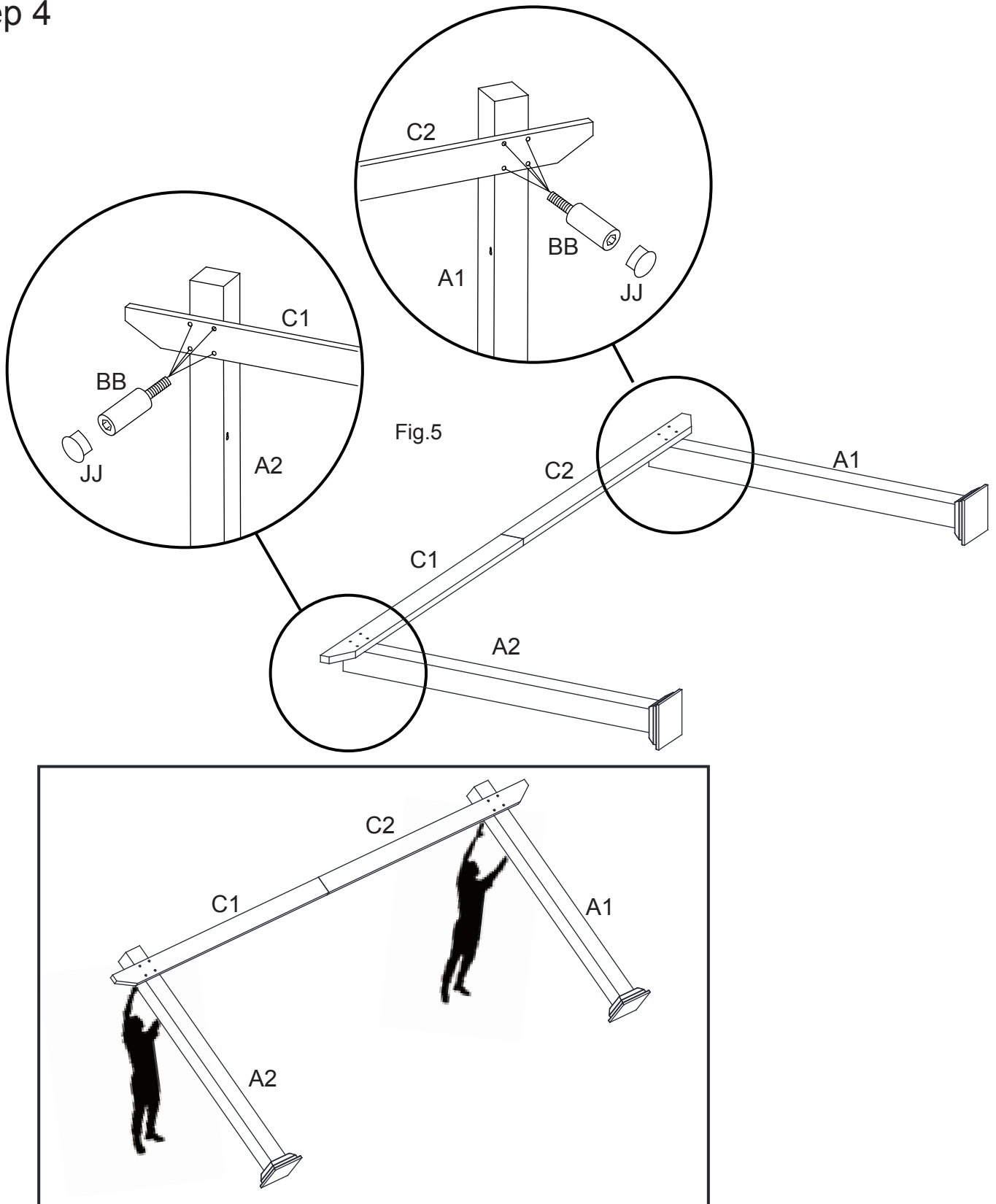


Fig.4

3. Insert one end of the Connector (I) into the Lower Lintel (C1) with Bolt (AA) and please don't tighten it, then put on the Shield (K), insert the other end into the Lower Lintel (C2) with Bolt (AA), see Fig.4  
Tighten all bolts now.



## Step 4



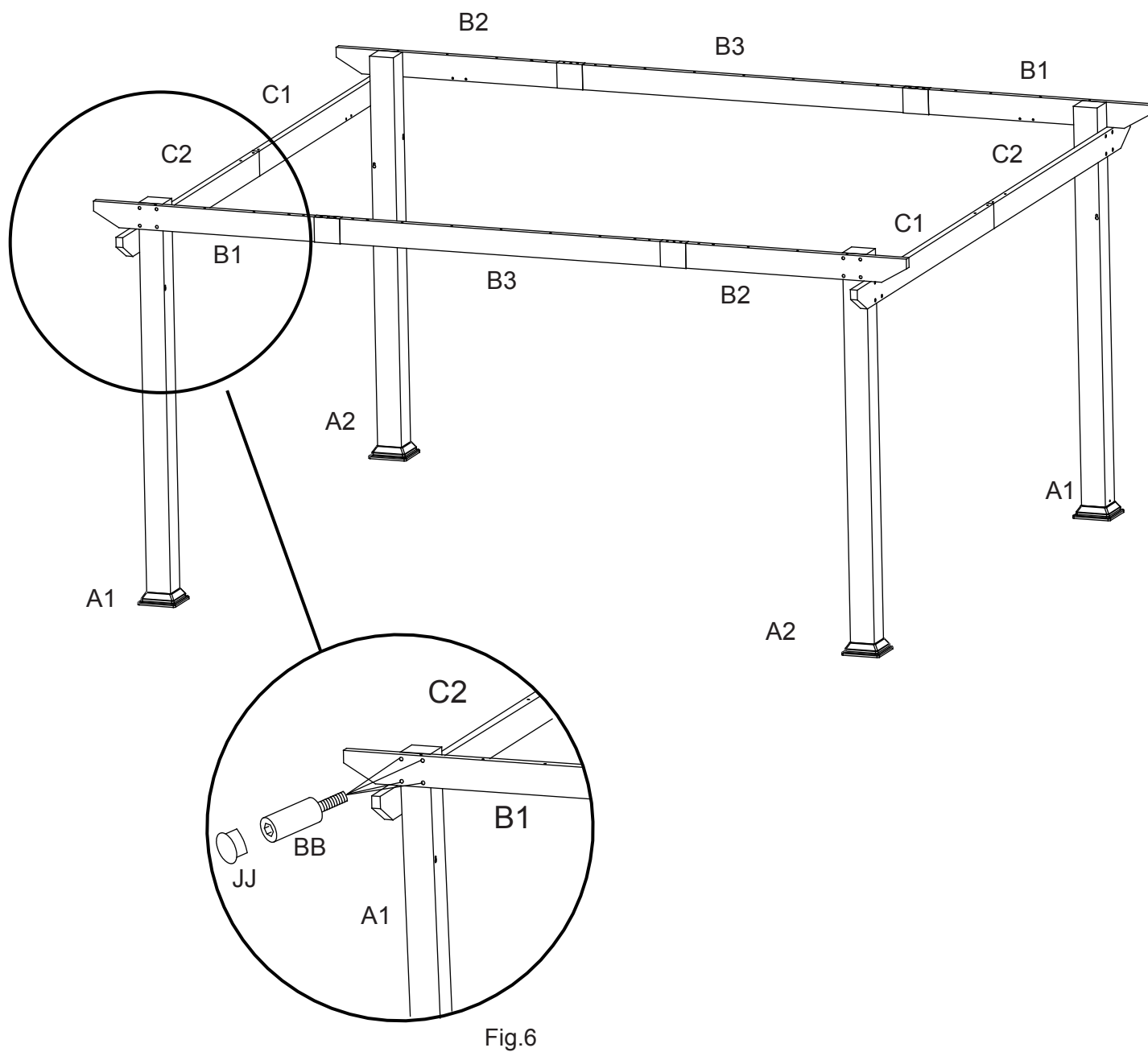
4. Attach the Lower Lintels (C1/C2) to the Posts (A1/A2) with Bolts (BB), cover with Plastic Plug (JJ). See Fig.5.

Stand the assembled structure of the Posts (A1/A2) and the Long Lintel (C1/C2) up with two people.





## Step 5



5. Attach the Middle Lintels (B1/B2) to the Posts (A1/A2) with Bolts (BB), cover with Plastic Plug (JJ). See Fig.6.



## Step 6

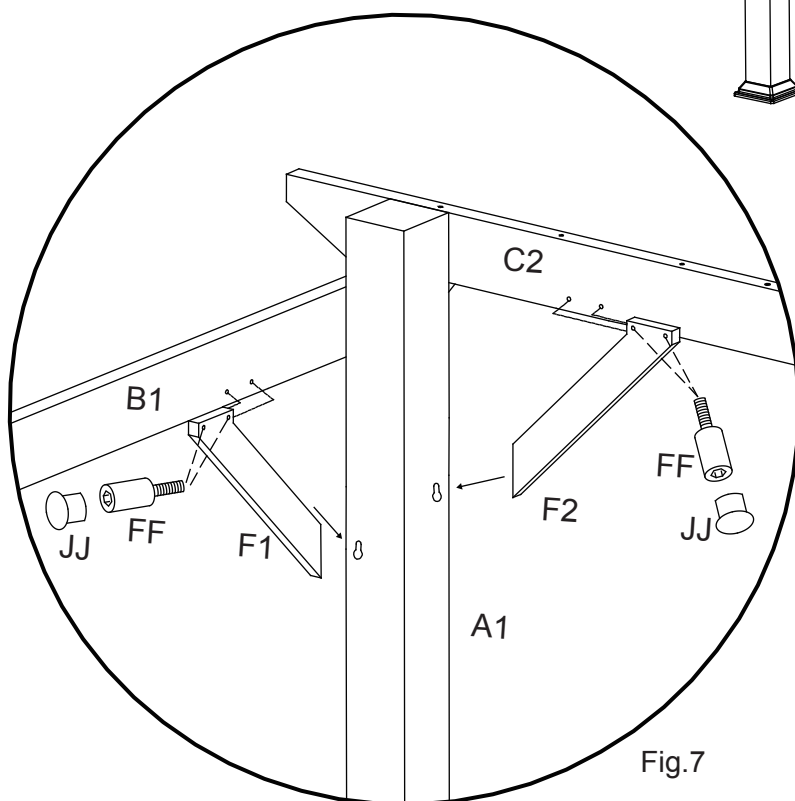
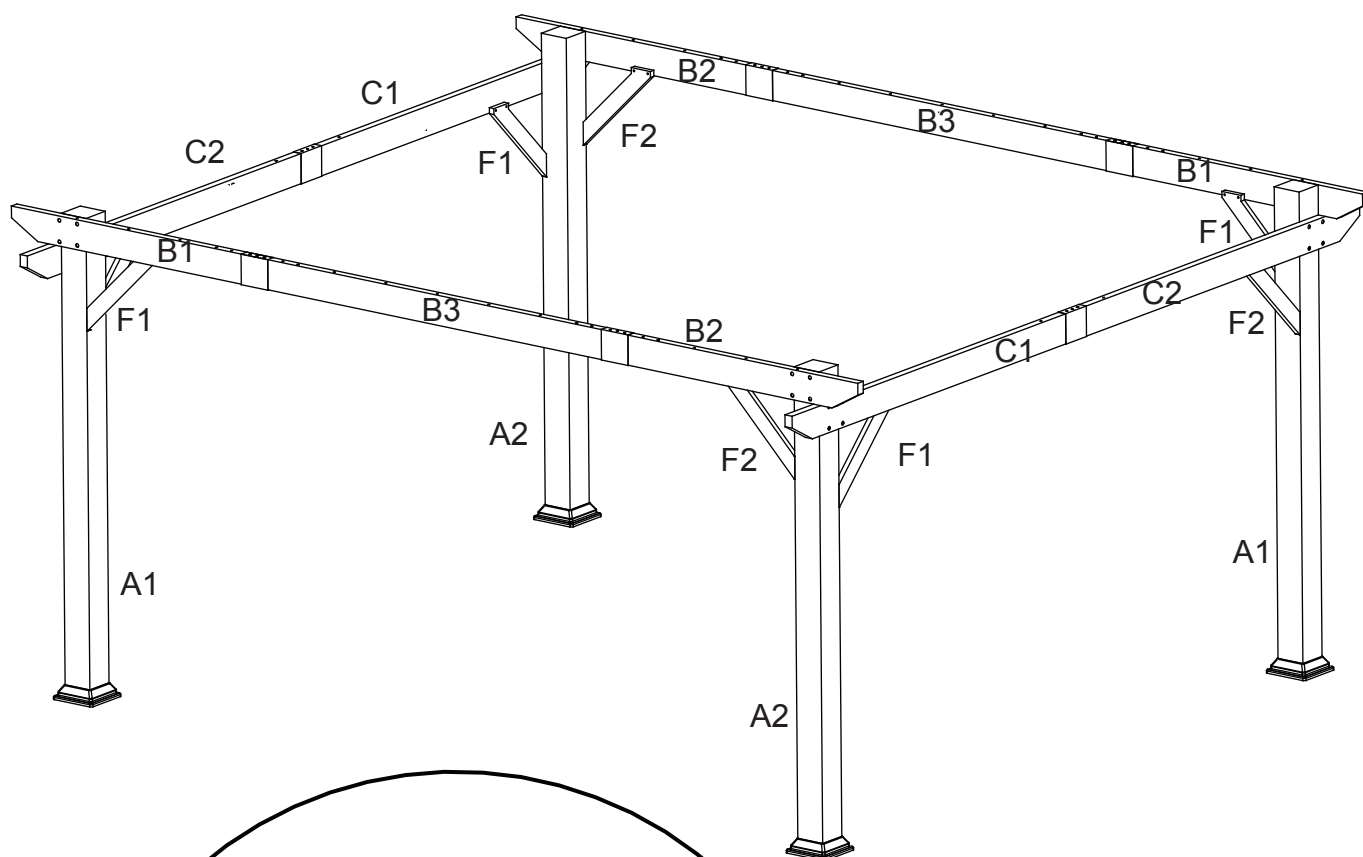
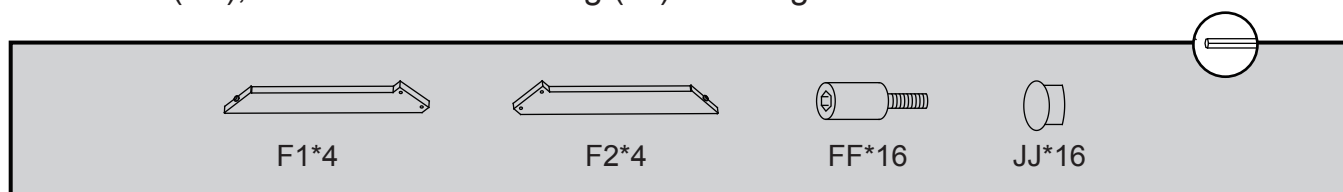
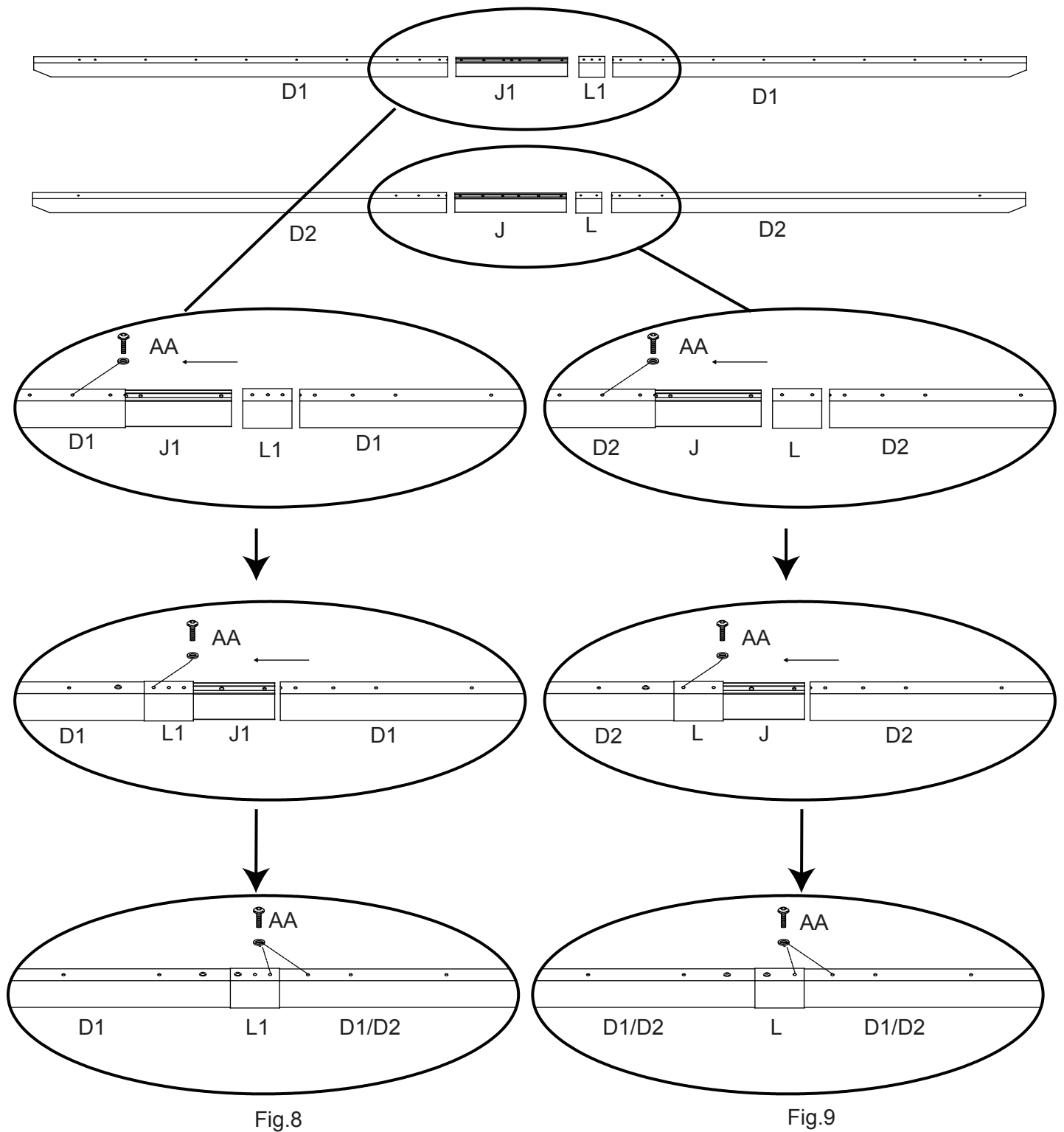


Fig.7

6. Attach the Diagonal Braces (F1/F2) to the Posts (A1/A2) and Lintels (B1/B2/C1/C2) with Bolts (FF), cover with Plastic Plug (JJ). See Fig.7.

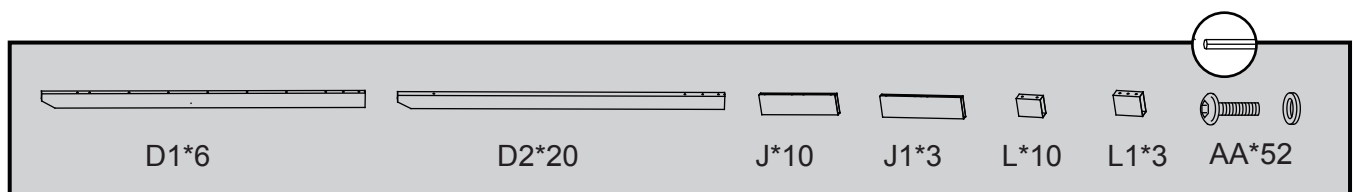


## Step 7

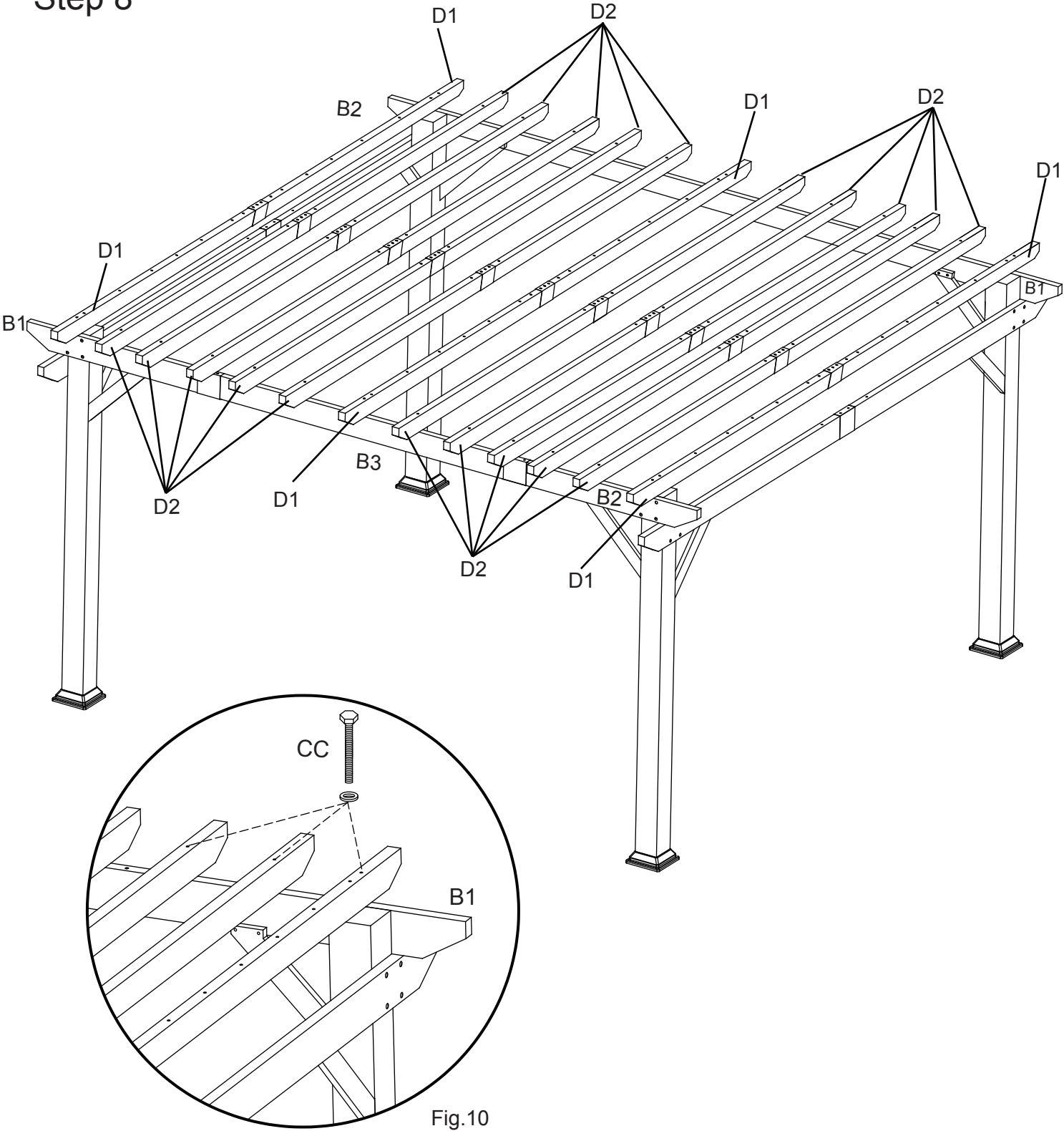


7.1 Connect the two Upper Lintel (D1) with the Shield (L1) by the Connector (J1) and Shield (L1), and tighten them with Bolt (AA). See Fig.8

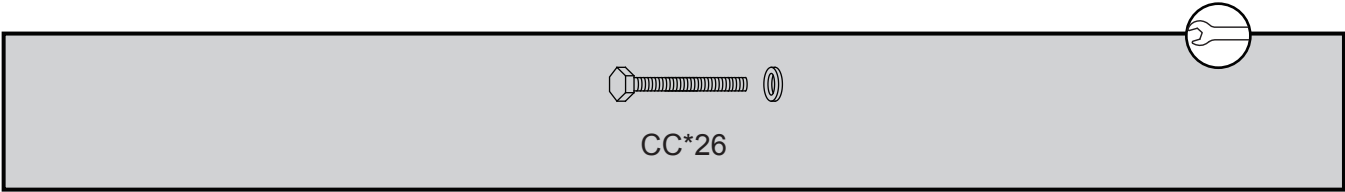
7.2 Connect the two Upper Lintel (D2) with the Shield (L1) by the connector (J1) and Shield (L1), and tighten them with Bolt (AA). See Fig.9



Step 8



8. Attach the Upper Lintels (D1/D2) to the Middle Lintels (B1/B2) with Bolts (CC).  
See Fig.10.



## Step 9

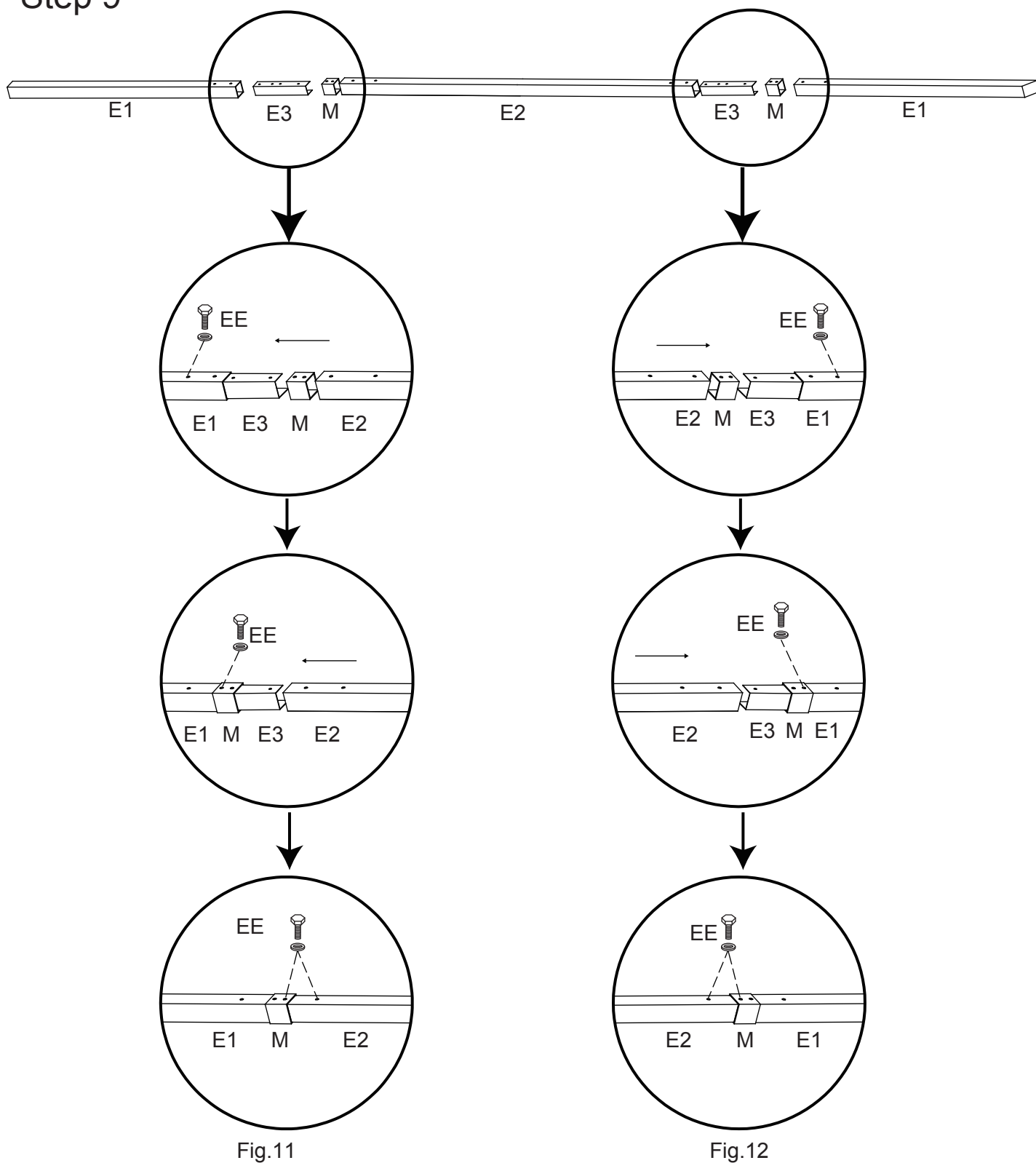
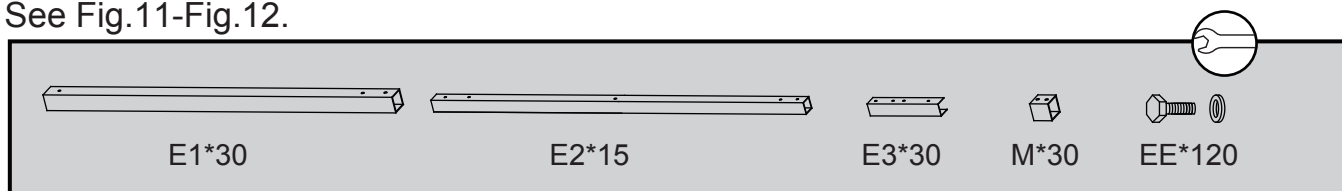


Fig.11

Fig.12

9. Connect the two Top Cross Braces (E1) with the Top Cross Braces (E2) by the Connector (E3) and the Shield (M), then tighten them with Bolt (AA).  
See Fig.11-Fig.12.



## Step 10

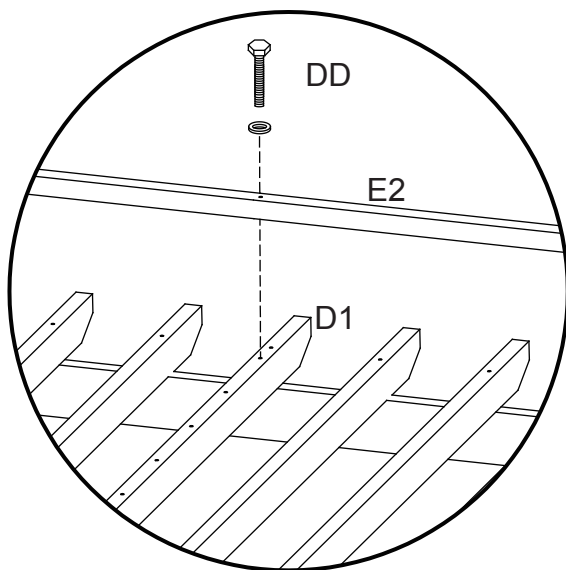
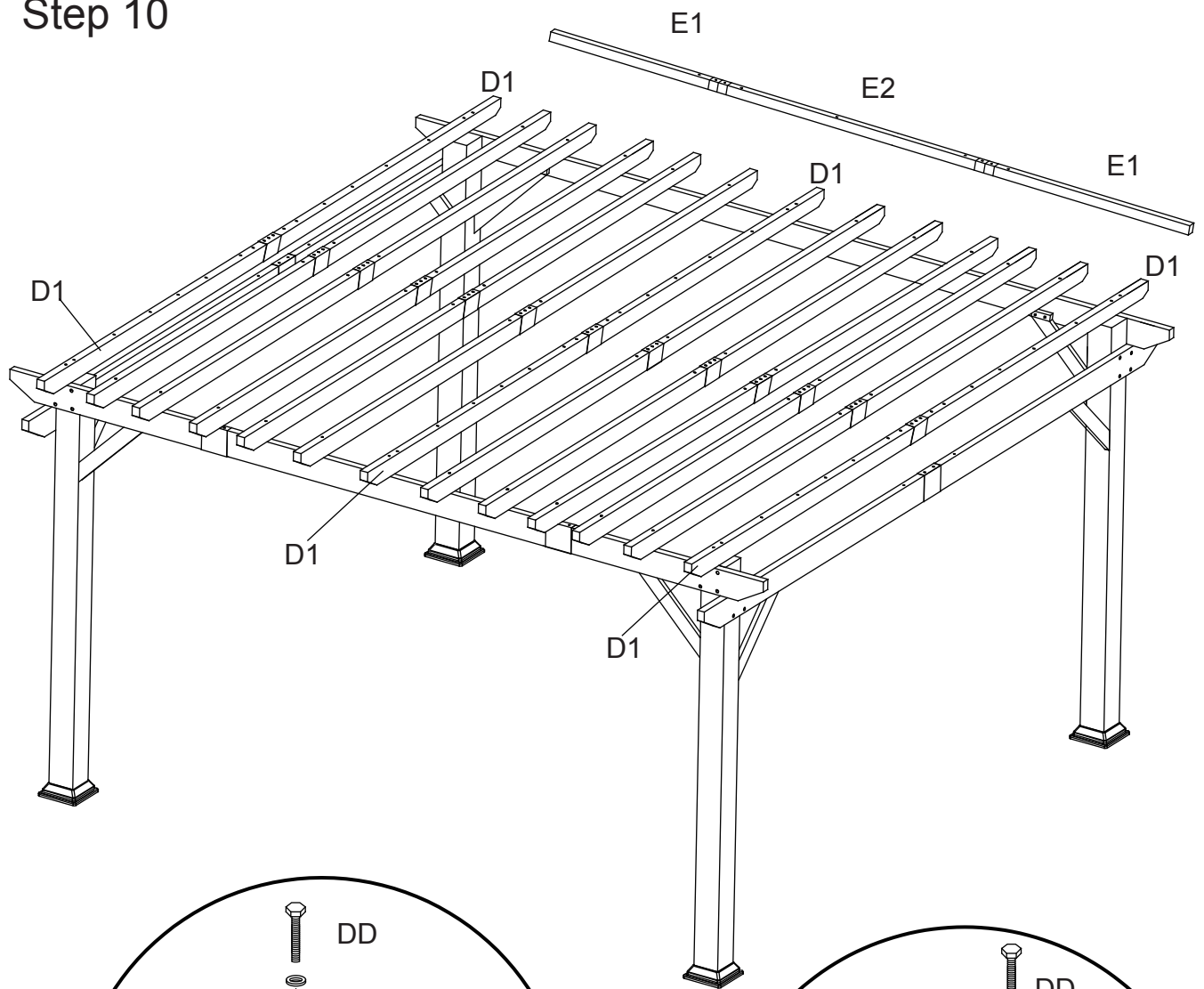


Fig.13

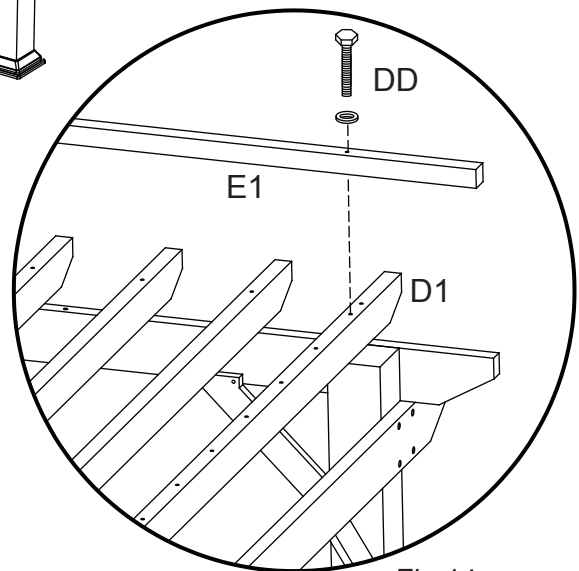


Fig.14

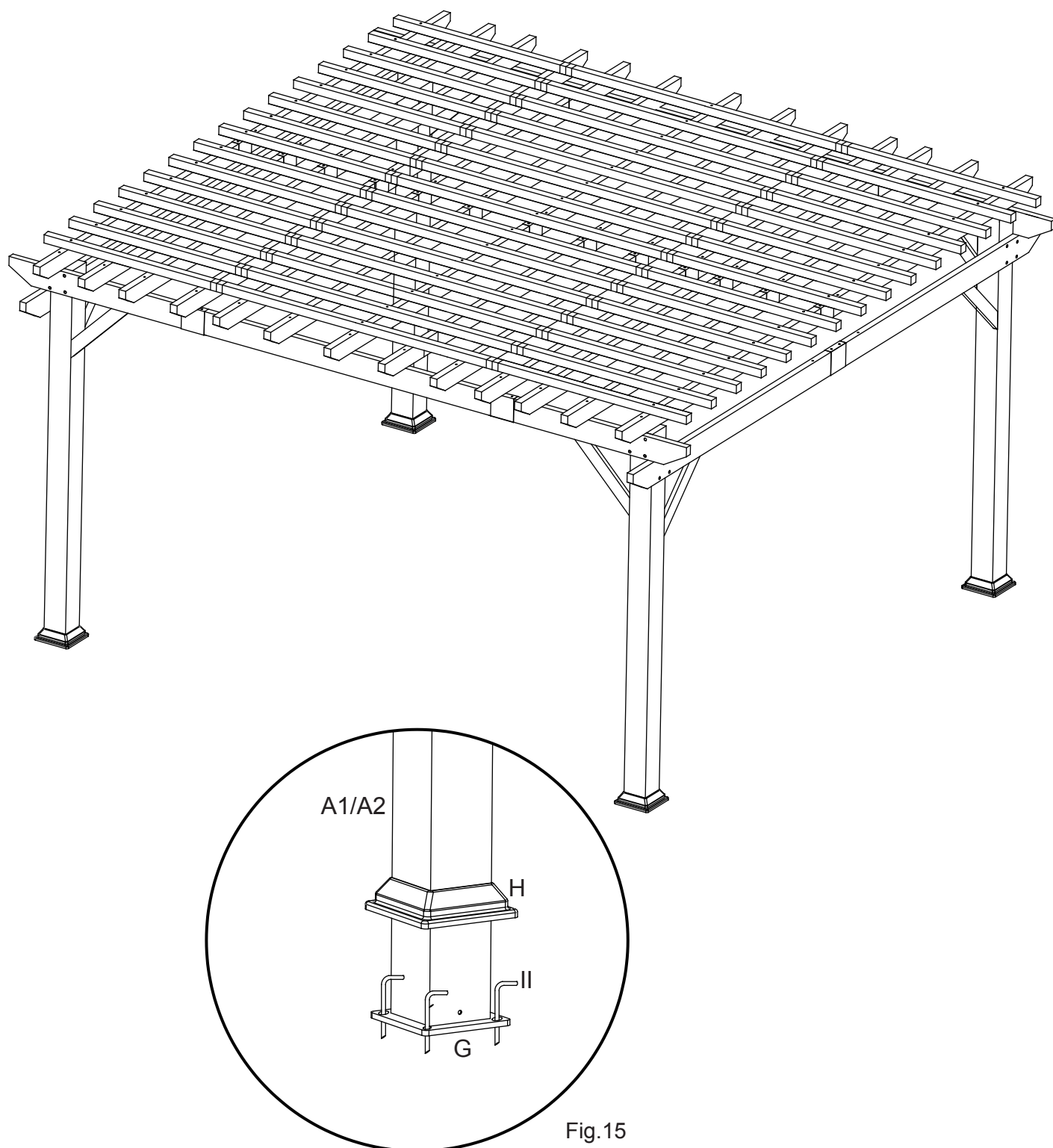
10. Attach the Top Cross Braces (E) to the Upper Lintels (D1/D2) with Bolts (DD).  
See Fig.13 - Fig.14.



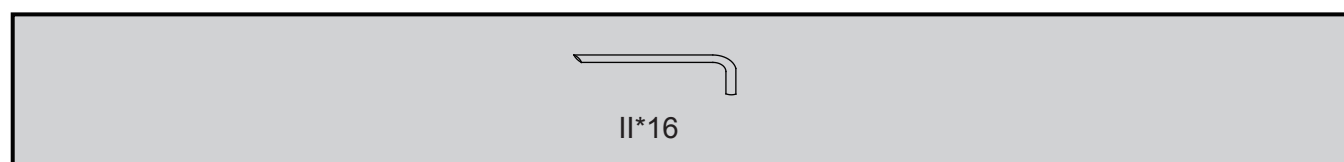
DD\*45



## Step 11



11. Fix the base plate onto the ground with the Stake (II). See Fig.15.



## CARE AND MAINTENANCE

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- For cleaning, use a mild detergent solution, rinse with water, and allow to air dry. Do not use acetone, abrasive, or other special detergents as they would be harmful to the product's finish.
- Due to the nature of steel, surface oxidation (rusting) will occur if this protective coating is scratched. This is a natural process. To minimize this condition, it is recommended that care be taken when assembling and handling the product in order to prevent the paint from being scratched.

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This warranty does not affect your statutory rights. In case of any malfunction of your COSTCO product (failure, missing part, etc.), please contact one of our service technicians at our toll-free service line at 1-855-586-8118 from EST 9 AM to 5 PM, Monday to Friday.

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